Powerware® 9170+ UPS
3–18 kVA
User’s Guide
Requesting a Declaration of Conformity

Units that are labeled with a CE mark comply with the following harmonized standards and EU directives:

- Harmonized Standards: EN 50091-1-1 and EN 50091-2; IEC 60950 Third Edition

The EC Declaration of Conformity is available upon request for products with a CE mark. For copies of the EC Declaration of Conformity, contact:

Eaton Power Quality Oy
Koskelontie 13
FIN-02920 Espoo
Finland
Phone: +358-9-452 661
Fax: +358-9-452 665 68
Class A EMC Statements

FCC Part 15

NOTE This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

ICES-003
This Class A Interference Causing Equipment meets all requirements of the Canadian Interference Causing Equipment Regulations ICES-003.

EN 50091-2
Some configurations are classified under EN 50091-2 as “Class-A UPS for Unrestricted Sales Distribution.” For these configurations, the following applies:

WARNING This is a Class A-UPS Product. In a domestic environment, this product may cause radio interference, in which case, the user may be required to take additional measures.

VCCI Notice

この装置は、情報処理装置等電波障害自主規制協議会（VCCI）の基準に基づくクラスA情報技術装置です。この装置を家庭環境で使用すると電波妨害を引き起こすことがあります。この場合には使用者が適切な対策を講ずるよう要求されることがあります。
Special Symbols

The following are examples of symbols used on the UPS or accessories to alert you to important information:

**RISK OF ELECTRIC SHOCK** - Indicates that a risk of electric shock is present and the associated warning should be observed.

**CAUTION: REFER TO OPERATOR’S MANUAL** - Refer to your operator’s manual for additional information, such as important operating and maintenance instructions.

This symbol indicates that you should not discard the UPS or the UPS batteries in the trash. This product contains sealed, lead-acid batteries and must be disposed of properly. For more information, contact your local recycling/reuse or hazardous waste center.

This symbol indicates that you should not discard waste electrical or electronic equipment (WEEE) in the trash. For proper disposal, contact your local recycling/reuse or hazardous waste center.
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Chapter 1  Introduction

The Powerware® 9170+ uninterruptible power system (UPS) is a modular UPS that contains battery modules and power control modules (referred to as power modules). These modules plug into a rack cabinet structure containing additional control, communication, and display functions that enable integrated control of all power modules. The UPS is housed in a single cabinet, with extra battery capacity housed in auxiliary battery cabinets.

The pluggable power modules can be removed and replaced (hot-swapped) without powering the UPS down if the UPS has sufficient redundant capacity. Battery modules may also be hot-swapped for maintenance. Power control circuitry in the cabinet senses problems in power modules, and automatically transfers control and load to the remaining power modules.

All power modules share the load requirements equally. For example, three power modules are capable of supplying a total of 9 kVA. If a load requires only 4.5 kVA, each power module supplies 1.5 kVA to the output. If one power module is removed or for some reason fails, each of the two remaining power modules would supply half of the load, or 2.25 kVA. In other words, redundancy exists when the load can be supplied by less than all of the installed power modules.

The UPS can be configured with up to seven power and/or optional battery charger modules; its output is limited such that an excess number of power modules allow the failure of one or more modules without causing the UPS to lose any functionality.

To permit UPS removal from the power path while maintaining power to the loads, an external bypass switch is required. This switch is optional but recommended for system serviceability.
Safety Warnings

IMPORTANT SAFETY INSTRUCTIONS
SAVE THESE INSTRUCTIONS

This manual contains important instructions that you should follow during installation and maintenance of the UPS and batteries. Please read all instructions before operating the equipment and save this manual for future reference.

CAUTION

- Split-phase power modules (model ASY-0673) have brown labels on the front and produce two output voltages: 100/100 for 200, 110/110 for 220, 120/120 for 240, 120/120 for 208, or 127/127 for 220 Vac. Universal power modules (model ASY-0674) have black labels on the front and produce a single output voltage: 200, 208, 220, 230, or 240 Vac. DO NOT mix the two types of power modules in the same Powerware 9170+ cabinet.

- Do NOT install more than seven power and/or optional battery charger modules in the system.

- Battery modules to be used in the Powerware 9170+ system are model ASY-0529. Each battery module weighs 14 kg (30 lb). Use care in lifting and moving battery modules.

- All input and output wiring must be copper and adequate to carrying currents as listed in Table 16 and Table 17 on pages 100 and 102.

- Torque all bolts holding input and output power conductors to values specified in Table 2 on page 22.

- The user is required to provide power input and output disconnect devices for the UPS. These must be within sight of the UPS and easily accessible. For a plug-receptacle unit, the plug serves as the power input disconnect device, which must also be readily accessible.
Consignes de Sécurité

CONSIGNES DE SÉCURITÉ IMPORTANTES
CONSERVER CES INSTRUCTIONS

Ce manuel comporte des instructions importantes que vous êtes invité à suivre lors de toute procédure d’installation et de maintenance des batteries et de l’onduleur. Veuillez consulter entièrement ces instructions avant de faire fonctionner l’équipement et conserver ce manuel afin de pouvoir vous y reporter ultérieurement.

ATTENTION!

- Les blocs de puissance à phase auxiliaire (modèle ASY-0673) sont dotés d’étiquettes marron sur le dessus et produisent deux tensions de sortie : 100/100 pour 200, 110/110 pour 220, 120/120 pour 240, 120/120 pour 208, ou 127/127 pour 220 Vca. Les blocs de puissance universels (modèle ASY-0674) sont dotés d’étiquettes noires sur le dessus et produisent une seule tension de sortie : 200, 208, 220, 230 ou 240 Vca. NE mélangez PAS les deux types de blocs de puissance dans le même module d’unité d’alimentation.
- N’installez PAS plus de sept chargeurs de batteries optionnels et/ou de puissance dans le système.
- Les modules de batterie à utiliser dans le système Powerware 9170+ correspondent au modèle ASY-0529. Chaque module de batterie pèse 14 kg (30 lb). Levez ou déplacez les modules de batterie avec soin.
- Tous les câblages d’entrée et de sortie doivent être en cuivre et doivent prendre en charge les courants répertoriés dans les Table 16 et Table 17 des pages 100 et 102.
- Coupez tous les boulons en maintenant les conducteurs de sortie sur les valeurs indiquées dans le Table 2 à la page 22.
Advertencias de Seguridad

INSTRUCCIONES DE SEGURIDAD IMPORTANTES
GUARDE ESTAS INSTRUCCIONES

Este manual contiene instrucciones importantes que debe seguir durante la instalación y el mantenimiento del SIE y de las baterías. Por favor, lea todas las instrucciones antes de poner en funcionamiento el equipo y guarde este manual para referencia en el futuro.

PRECAUCIÓN

- Los módulos de potencia de fase dividida (modelo ASY-0673) portan etiquetas de color café en la parte delantera y producen dos voltajes de salida: 100/100 para 200, 110/110 para 220, 120/120 para 240, 120/120 para 208 ó 127/127 para 220 Vca. Los módulos de potencia universal (modelo ASY-0674) portan etiquetas negras en la parte delantera y producen un solo voltaje de salida: 200, 208, 220, 230 ó 240 Vca. NO combine los dos tipos de módulos de potencia en el mismo gabinete de la Unidad de distribución de alimentación.

- NO instale en los módulos de potencia del sistema más de siete módulos de potencia y/o de cargadores opcionales de baterías.

- Los módulos de baterías a utilizarse en el sistema Powerware 9170+ son del modelo ASY-0529. Cada módulo de batería pesa 14 kg (30 lb). Levante y mueva con cuidado los módulos de baterías.

- Todo el cableado de entrada y de salida debe ser de cobre y del tipo adecuado para transportar las corrientes detalladas en la Table 16 y en la Table 17, en las páginas 100 y 102.

- Apriete todos los pernos que sostengan los conductos de alimentación de entrada y de salida según los valores de torsión especificados en la Table 2, en la página 22.

- Se le solicita al usuario suministrar dispositivos de desconexión de entrada y salida de alimentación para el SIE. Estos deben estar a la vista del SIE y ser de fácil acceso. Para una unidad con receptáculo de conexión, el conector serve como dispositivo de desconexión de entrada de alimentación, el cual también debe estar fácilmente accesible.
Physical Features

The Powerware 9170+ UPS is available in four cabinet sizes. Figure 1 through Figure 6 show the 3-slot and 9-slot configurations and identify basic Powerware 9170+ system features. Six-slot and 12-slot cabinets are also available; external battery cabinets are available in 6-, 9-, and 12-slot sizes.

Figure 1. Three-Slot Cabinet (Front View)

Figure 2. Three-Slot Cabinet (Rear View)
Figure 3. Nine-Slot Cabinet (Front View)
Communication
Slots
Power Outlets
(optional)
Input Power
Cable (optional)

Figure 4. Nine-Slot Cabinet (Rear View)

Handle/Latch
Release
Insertion/Extraction
Cams

Figure 5. Power Module (ASY-0673 and ASY-0674)

Secondary Stop
Release
Latch Release

Figure 6. Battery Module (ASY-0529)
Chapter 2  Installation Setup

This chapter explains how to set up and install the Powerware 9170+ cabinets:

- Setup, including clearances and location requirements
- Caster cart installation (for 3- and 6-slot cabinets)
- Stabilizer bracket installation (for 12-slot cabinets with non-isolated output)
- Rack-mount installation (for 3- and 6-slot cabinets)
- Floor anchor kit installation
- Moving the cabinets

Equipment Clearances

All cabinet sizes require the following clearances to allow for servicing and adequate ventilation:

- Sides: 15.2 cm (6”)
- Top and back: 30.5 cm (12”)
- Front: 91.5 cm (36”)

If flexible conduit connects the UPS to the service input and load distribution panels, you may be able to gain access for servicing by moving the UPS. If this is the case, you must still leave 30.5 cm (12”) clearance at the back and 15.2 cm (6”) at the sides of the UPS for ventilation.

NOTE  Do not block the ventilation holes on each side and the back of the cabinet.

Nine- and 12-slot external battery cabinets may be installed with bases tight against the UPS cabinet base and against each other. Six-slot cabinets require 15.2 cm (6”) of separation.
Location Requirements

Install the Powerware 9170+ UPS as close as possible to the equipment or the load distribution panel it will protect. If this distance is more than 7.6m (25 ft), transient noise can reappear in the electrical distribution system.

If a separate external battery cabinet is installed, the battery cabinets must be adjacent to the Powerware 9170+ UPS. If the batteries will be farther from the cabinet than the standard cables allow, contact your service representative or your local distributor for assistance.

UPS Setup

The Powerware 9170+ UPS is shipped in a carton on a shipping pallet. Power and battery modules are shipped in separate boxes on another pallet. Three-slot cabinets and modules are shipped on one pallet. Refer to the unpacking instruction sheet (LTS-1724) packed inside the UPS shipping carton.

NOTE Verify that all Powerware 9170+ UPS power modules are the proper type for the UPS cabinet: Split-phase power modules have brown labels; universal (single-phase) power modules have black labels. Do not mix brown and black modules in the same UPS cabinet.

Three- and Six-Slot Cabinets

NOTE Do not attempt to lift the cabinet by the module shelves or other convenient edges or covers.

To set up 3- or 6-slot cabinets:

1. Place the cabinet in its intended operating location.

2. If an optional caster cart is included for cabinet mobility, see “Caster Cart Installation (Three- and Six-Slot Cabinets)” on page 12 to mount the cabinet on the cart and stabilize it using the cart foot pads.

3. Cut the lifting straps or slip them off the cabinet base tabs.

4. If an optional floor anchor kit is included for extra stability, see “Floor Anchor Kit Installation” on page 16 to install the floor anchor brackets.
5. If installing the 3- or 6-slot cabinet in a rack, see “Rack-Mount Installation (Three- and Six-Slot Cabinets)” on page 14 to install the cabinet in the rack.

6. If you are installing an external battery cabinet, continue to “Battery Cabinet Installation” on page 61.

If you do not have an external battery cabinet, continue to “UPS Startup” on page 67 for plug-receptacle units. For hardwired units, continue to “UPS with Bypass Electrical Installation” on page 19 or “UPS Electrical Installation” on page 39.

Nine- and Twelve-Slot Cabinets

CAUTION

Do NOT lower the casters or attempt to move the cabinet with the power or battery modules installed.

To set up 9- or 12-slot cabinets:

NOTE If you are installing a 12-slot Powerware 9170+ UPS with non-isolated output, do not follow this procedure. Proceed to “Stabilizer Bracket Installation (Twelve-Slot Cabinet Only)” on page 13.

1. Lower the four cabinet casters (one at each corner of the cabinet base) by using a 1/2” hex-style socket wrench to turn each bolt clockwise.

2. With all casters fully extended, carefully roll the cabinet down the ramp to its intended operating location.

3. Stabilize the cabinet in its operating location by turning the four caster bolts counter-clockwise until the cabinet rests on the floor. Place a plastic cap into each bolt access hole.

NOTE If the floor is uneven and the cabinet is tilted or unstable, you may need to place a thin steel plate under a corner. Do not use the caster bolts to level the cabinet.

4. If an optional floor anchor kit is included for extra stability, see “Floor Anchor Kit Installation” on page 16 to install the floor anchor brackets.
5. If installing the 9- or 12-slot cabinet in a rack, follow the installation instructions with the 9- and 12-slot rack-mount kit.

6. If you are installing an external battery cabinet, continue to “Battery Cabinet Installation” on page 61.

   If you do not have an external battery cabinet, continue to “UPS Startup” on page 67 for plug-receptacle units. For hardwired units, continue to “UPS with Bypass Electrical Installation” on page 19 or “UPS Electrical Installation” on page 39.

Caster Cart Installation (Three- and Six-Slot Cabinets)

An optional caster cart (ASY-0527) is available for 3- and 6-slot cabinets for increased mobility of the UPS (see Figure 7).

NOTE The UPS cabinet is heavy (see page 106). This procedure requires two people to lift and position the cabinet onto the caster cart. Lift the cabinet using four lifting straps shipped with the cabinet; do not attempt to lift the cabinet by the module shelves or other convenient edges or covers.

![Figure 7. Three-Slot Cabinet Being Lowered onto Caster Cart](image-url)
To install the caster cart:

1. Place the caster cart (shipped separately from the UPS cabinet) under the cabinet before installing power and battery modules and before making connections to the intended power source.

   The cart requires no bolts or other hardware to fasten it to the UPS cabinet. It is shaped to fit securely under the cabinet, ensuring proper alignment after placing the cabinet on the cart.

2. Four foot pads under the cart keep the cart from rolling when it is in its intended location. Turn each threaded foot to lower it to the floor. When the foot is tight against the floor, turn the locknut on the threaded foot up tight against the bottom of the cart to keep the foot from rotating.

3. If leveling of the UPS is required, use the foot pads to raise a side or corner before locking them with their locknuts.

**Stabilizer Bracket Installation (Twelve-Slot Cabinet Only)**

The 12-slot Powerware 9170+ UPS cabinet with non-isolated output is shipped with two stabilizer brackets. These brackets must be attached to the wall or the floor behind the UPS cabinet. Under all module-loading conditions, they act as a protective stop to prevent the cabinet from falling forward if it is unintentionally pushed away from the wall.

Each bracket has holes that enable it to be attached by screws to either the wall or the floor (or both) behind the intended cabinet installation (see Figure 8). The stabilizer brackets are not attached to the cabinet base itself.

To install the stabilizer brackets:

1. Select the location for the brackets, approximately 30–41 cm (12–16”) apart, at the floor/wall intersection behind the intended cabinet location.

2. Using the proper type of customer-supplied screws for the intended mounting surface, attach each bracket as shown in Figure 8. All screws must be driven into structural material such as wall studs.

3. Roll the UPS cabinet to its intended location. Position the rear section of the cabinet base under the open ends of the stabilizer brackets as far as the cabinet will go.
4. Turn all four caster bolts counter-clockwise until the cabinet rests on the floor. Place a plastic cap into each bolt access hole.

**NOTE**  If the floor is uneven and the cabinet is tilted or unstable, you may need to place a thin steel plate under a corner. **Do not use the caster bolts to level the cabinet.**

![Stabilizer Bracket](image)

**Figure 8. Stabilizer Bracket Installation**

### Rack-Mount Installation (Three- and Six-Slot Cabinets)

**NOTE** For 9- and 12-slot cabinets, follow the installation instructions with the 9- and 12-slot rack-mount kit.

**NOTE** The UPS cabinet is heavy (see page 106). This procedure requires two people to lift and position the cabinet into the equipment rack. Install the cabinet in the rack before installing power and battery modules and before making connections to the intended power source.

The 3- and 6-slot UPS cabinets may be installed in an EIA-standard 48.3 cm (19") equipment rack. An optional rack-mounting kit (ASY-0547), containing brackets and required hardware, is available.

For each 3-slot section, use the following mounting procedure to convert the UPS cabinet and install it in the equipment rack:

1. Remove the four screws (two on either side) securing the top cover of the UPS cabinet. Carefully lift the cover straight up and off to avoid stressing the front panel display. Set the cover aside.

2. Remove the two cabinet side covers (four covers in 6-slot cabinets) by lifting the top edge. No other hardware must be detached. Store or discard the side covers.
3. Carefully replace the UPS cabinet top cover and secure with the four screws removed in Step 1. Position the cover lip to fit behind the front panel display.

4. Install three metal clip nuts onto each side flange (six clip nuts on 6-slot cabinets) along the front of the UPS cabinet (see Figure 9).

![Figure 9. Metal Clip Nut and Tab Slot Locations](image)

5. Install a rack-mount ear (two for 6-slot cabinets) on each side of the UPS cabinet (see Figure 10).

Insert the two offset tabs on the rear edge of the ear into the matching tab slots on the cabinet side frame (see Figure 9). Pivot the ear forward until it is flush against the UPS cabinet side frame. Using three 1/4-20 × 1/2” Phillips-head bolts, screw the bolts into the metal clip nuts installed in Step 4.

![Figure 10. Rack-Mount Ear Installed](image)

6. Select the position for the UPS in the equipment rack.
7. Install one equipment rail on each side of the rack using four 10-32 x 1/2” flat-head screws per rail. Select the proper holes in the rail that position the UPS at the desired location in the rack (see Figure 11).

![Equipment Rail](image)

Figure 11. Rails Holding UPS

8. With one person lifting each side of the UPS cabinet, position the cabinet onto the two equipment rails.

Carefully slide the UPS into the equipment rack until the rack-mount ears of the cabinet are flush with the front vertical rails of the rack. Verify that the holes in the ears align with the holes in the rack.

9. Secure the UPS in the rack using eight 10-32 x 1/2” Torx® screws (16 for 6-slot cabinets) or other appropriate customer-specified screws.

Floor Anchor Kit Installation

An optional floor anchor kit (ASY-0548) is available for all sizes of the Powerware 9170+ UPS. The kit helps to stabilize the UPS or battery cabinet in the event of accidental bumps or small floor movements. Any testing to specific seismic requirements is the responsibility of the customer.

The floor anchor brackets, shipped separately from the UPS and battery cabinet, should be attached inside the lower front and rear edges of the cabinet before installing power and battery modules and before making connections to the intended power source.
Use mounting hardware supplied with the floor anchor kit to attach the brackets to the UPS or external battery cabinet (see Figure 12). The customer is responsible for specifying and supplying floor mounting bolts.

<table>
<thead>
<tr>
<th>Mounting Centers for 8 mm (5/16&quot;) Floor Bolts</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimension (see Figure 12)</td>
</tr>
<tr>
<td>A</td>
</tr>
<tr>
<td>B (3- and 6-slot cabinets)</td>
</tr>
<tr>
<td>B (9- and 12-slot cabinets)</td>
</tr>
</tbody>
</table>

Figure 12. Floor Anchor Brackets Bolted to UPS Cabinet

Moving the Cabinets

**CAUTION**

Do NOT attempt to raise the cabinet with the power or battery modules installed.

The Powerware 9170+ UPS and the battery cabinet are very heavy with power and battery modules installed. Before moving the cabinets, remove the power and battery modules. Move the modules separately from the cabinets.

The 3- and 6-slot cabinets may be ordered with a caster cart to enable moving the cabinet. “Caster Cart Installation (Three- and Six-Slot Cabinets)” on page 12 describes how to set the four foot pads on this cart to keep the cabinet from rolling when properly positioned.
The 9- and 12-slot cabinets have casters built into the cabinet base. To raise the cabinet before rolling it on its casters:

1. Verify that the cabinet contains no power or battery modules.

2. **For 12-slot cabinets with non-isolated output only.** Slide the cabinet base out from under the stabilizer brackets in the rear section of the cabinet base.

   Remove the stabilizer brackets from the floor/wall. Follow the instructions in “Stabilizer Bracket Installation” on page 13 to reinstall the stabilizer brackets in the new location.

3. Locate the four plastic caps covering the caster bolts. They are at the corners of the cabinet base.

4. Pry the caps out of the bolt access holes.

5. Use a 1/2” hex-style socket wrench to turn each of the four bolts clockwise. Doing so lowers the casters to allow the cabinet to roll on the casters.

6. After rolling the cabinet to its intended position, turn all four caster bolts counter-clockwise until the cabinet rests on the floor. Place a plastic cap into each bolt access hole.

   **NOTE** If the floor is uneven and the cabinet is tilted or unstable, you may need to place a thin steel plate under a corner. Do not use the caster bolts to level the cabinet.

7. After properly positioning and leveling the cabinet, insert power and battery modules into the cabinet as described in “Power and Battery Module Installation” on page 68.
Chapter 3  UPS with Bypass Electrical Installation

**NOTE**  If you have a plug-receptacle unit, continue to “Battery Cabinet Installation” on page 61 for installing optional battery cabinets or to “UPS Startup” on page 67.

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**WARNING**

Only qualified service personnel (such as a licensed electrician) should perform the electrical installation. Risk of electrical shock.

The Powerware 9170+ UPS input power may be hardwired through conduit to either a main power source circuit breaker or to an optional external bypass switch. For hardwired installations, it is recommended that you install a Powerware bypass switch to enable power transfer during maintenance or UPS downtime. If a bypass switch is used, both UPS input and UPS output must be hardwired — through separate conduits — to the bypass switch, as shown in Figure 13.
Figure 13. Typical Installation with a Bypass Switch
Input Current Ratings

Table 1 contains the required circuit breaker ratings for hardwired installations. Circuit breaker ratings for units having an input line cord are determined by the current capacity of the line cord.

Table 1. Required Input Circuit Breaker Sizes (200–240 Vac, 50/60 Hz)

<table>
<thead>
<tr>
<th>UPS Capacity</th>
<th>Input Circuit Breaker Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 kVA</td>
<td>25A</td>
</tr>
<tr>
<td>6 kVA</td>
<td>40A</td>
</tr>
<tr>
<td>9 kVA</td>
<td>60A</td>
</tr>
<tr>
<td>12 kVA</td>
<td>80A</td>
</tr>
<tr>
<td>15 kVA</td>
<td>100A</td>
</tr>
<tr>
<td>18 kVA</td>
<td>125A</td>
</tr>
</tbody>
</table>

**NOTE** If you are installing an optional battery charger module, refer to that user’s guide for the proper input circuit breaker sizes and ratings.

**NOTE** To accommodate the feature of easy system expandability, it is recommended that initial installation of the Powerware 9170+ UPS contains wiring to support the maximum capacity of the UPS cabinet: 3 kVA for 3-slot cabinets; 9 kVA for 6-slot cabinets; 18 kVA for 9- and 12-slot cabinets.
See Table 2 for recommended conductor sizes to wire the input circuit breakers.

### Table 2. Recommended Wire Sizes

<table>
<thead>
<tr>
<th>Input Circuit Breaker Size</th>
<th>75°C Copper Wire Size</th>
<th>Conductor Screw Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>25A</td>
<td>5.3 mm² (10 AWG)</td>
<td>4.0 Nm (35 lb in)</td>
</tr>
<tr>
<td>40A</td>
<td>8.4 mm² (8 AWG)</td>
<td>4.5 Nm (40 lb in)</td>
</tr>
<tr>
<td>60A</td>
<td>21.2 mm² (4 AWG)</td>
<td>5.1 Nm (45 lb in)</td>
</tr>
<tr>
<td>80A</td>
<td>26.7 mm² (3 AWG)</td>
<td>6.6 Nm (50 lb in)</td>
</tr>
<tr>
<td>100A</td>
<td>33.6 mm² (2 AWG)</td>
<td>6.6 Nm (50 lb in)</td>
</tr>
<tr>
<td>125A</td>
<td>42.1 mm² (1 AWG)</td>
<td>6.6 Nm (50 lb in)</td>
</tr>
</tbody>
</table>

**FOR U.S. INSTALLATIONS, READ THIS IMPORTANT NOTE!**

This table lists the mm² and AWG wire size for each circuit breaker size shown on the wiring diagrams. The minimum recommended circuit breaker sizes for each model and voltage application are listed on the wiring diagrams.

Conductor sizes shall be no smaller than the 75°C wire size based on the ampacities given in Table 310–16 of the National Electrical Code, ANSI/NFPA 70-1999, and article 220. All circuit conductors, including the neutral conductor, must be the same size (ampacity) wire. Code may require a larger AWG size than shown in this table because of temperature, number of conductors in the conduit, or long service runs. **Follow local code requirements.**

### Bypass Switches

Bypass switches are available in two types: Make-Before-Break (MBB) and Break-Before-Make (BBM).

An MBB switch makes a new connection before it breaks the original connection. For example, if you turn an MBB switch from UPS to LINE, the bypass switch connects the load to AC input power before disconnecting the load from UPS output power. (As noted in Figure 39 on page 57, MBB switches may not be used in certain system configurations.)

A BBM switch breaks the original connection before it makes a new one. If you turn a BBM switch from UPS to LINE, the switch disconnects the load from UPS output power before connecting the load to AC input power.

The bypass switch has four positions as described in Table 3.
**NOTE** In the UPS or LINE position, AC input power is still connected to the input terminals inside the UPS.

### Table 3. Bypass Switch Positions

<table>
<thead>
<tr>
<th>Switch Position</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>LINE</td>
<td>Connects the load directly to AC input power and disconnects UPS output. AC input power is still connected to the UPS input.</td>
</tr>
<tr>
<td>OFF</td>
<td>Disconnects the load from the UPS output power and AC input power, as well as AC input power to the UPS input.</td>
</tr>
<tr>
<td>UPS</td>
<td>Connects the UPS output to the load.</td>
</tr>
<tr>
<td>SERVICE</td>
<td>Like the LINE position, SERVICE connects the load directly to AC input power and disconnects UPS output. However, because SERVICE also disconnects AC input from the UPS, this is the appropriate position for UPS maintenance or repair.</td>
</tr>
</tbody>
</table>

To disconnect AC input power during maintenance or service, turn the bypass switch to the SERVICE position. For MBB switches, you must press the red button beside the switch before you can change the switch position.

Table 4 shows the bypass switch models available for the Powerware 9170+ UPS.

### Table 4. Bypass Switch Specifications

<table>
<thead>
<tr>
<th>Bypass Switch Models</th>
<th>Rating, Continuous</th>
<th>See Figure 14</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>BBM</td>
<td>MBB</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Height (A)</td>
<td>Width (B)</td>
</tr>
<tr>
<td>BPE12BBM1A</td>
<td>BPE12MBB1A</td>
<td>40A/300 Vac (CSA) 50A/300 Vac (UL,TÜV)</td>
<td>53.4 cm (21.0&quot;)</td>
</tr>
<tr>
<td>BPE14BBM1A</td>
<td>BPE14MBB1A</td>
<td>80A/300 Vac</td>
<td>53.4 cm (21.0&quot;)</td>
</tr>
<tr>
<td>BPE20BBM1A</td>
<td>BPE20MBB1A</td>
<td>125A/300 Vac</td>
<td>53.4 cm (21.0&quot;)</td>
</tr>
</tbody>
</table>
Figure 14. Bypass Switch Dimensions
UPS Installation with an External Bypass Switch

**WARNING**
Only qualified service personnel (such as a licensed electrician) should perform the electrical installation. Risk of electrical shock.

**CAUTION**
To prevent electrical shock or damage to the equipment, verify that the Powerware 9170+ UPS is OFF before you remove the entrance panel. The circuit breaker or disconnect switch must also be off at the AC input service panel. Also, turn OFF the AC disconnect and bypass switches before you connect any wires to the bypass switch terminal strip.

To install the UPS with an external bypass switch:

1. Mount the bypass switch within sight of the UPS. If you do not have a Powerware bypass switch or the fuse box or panel is out of sight, you must install a separate disconnect switch next to the UPS.

   The bypass switch should be mounted securely to a sturdy surface. You may need to turn the cabinet 90 degrees (on its side) to enable operator access to the switch handle.

2. Remove the six screws in the bypass switch front cover and remove the cover. Remove any packing material inside the bypass switch.

3. Remove knockouts in the bottom of the bypass switch for AC Line Input, AC to UPS Input, AC from UPS Output, and AC to the UPS load.

4. Unscrew and remove the rear cover(s) of the UPS (top cover on 3- or 6-slot; top two covers on 9- or 12-slot). See Figure 15.

   The entrance panel contains knockout openings for entrance and exit conduits and for conduit to an optional external battery cabinet. The entrance panel is located on the top 3-slot section for 3- and 6-slot cabinets; on the second section for 9- and 12-slot cabinets as shown in Figure 15.

   Wiring for optional emergency power-off (EPO) and bypass input signals passes through the opening at the top back of the cabinet. Wiring for an optional generator input signal must pass through a separate opening. Installing this wiring is described in Steps 14 and 15 on page 32.
5. Remove the knockouts in the entrance panel for AC input and AC output wiring.
6. Install the conduit adapters. AC input and AC output conductors must be run through separate conduits. UPS output circuits must be installed in dedicated conduit systems and not shared with other electrical circuits.

Figure 16 shows input and output wiring terminals inside the Powerware 9170+ UPS cabinet.

![Figure 16. UPS Input and Output Terminals](image-url)
7. Find the terminal strip inside the bypass switch cabinet. Using the label on the back of the bypass switch access cover and the proper installation wiring diagram, make the terminal strip connections and tighten all connections as specified in Table 2 on page 22. Use copper wire that is the appropriate size for the current draw.

Figure 17 shows a sample label.

![Figure 17. Bypass Switch Wiring Label](image.png)

8. After installing bypass switch wiring, torque the screws holding all input and output power conductors to the values specified in Table 2 on page 22.
9. Wire the UPS for the proper input voltage as shown in Figure 18.

Split-phase power modules (model ASY-0673, with brown labels on the front) are capable of supplying two output voltages: 100/100 for 200, 110/110 for 220, 120/120 for 240, 120/120 for 208, or 127/127 for 220 Vac, as selected through the front panel display. These modules produce two output voltages, typically required in North America, South America, and Japan.

Universal power modules (model ASY-0674, with black labels on the front) are capable of supplying a single-phase output voltage: 200, 208, 220, 230, or 240 Vac, as selected through the front panel display. These modules produce a single output voltage, typically required in Europe, the Middle East, Asia, and Africa.

**CAUTION**

Confirm that the UPS is wired for the proper input voltage as shown in Figure 18, and that the proper power modules (either split-phase or universal) are installed to produce the desired output voltage. Do not mix the two types of power modules in the same UPS cabinet.

10. **For isolated output only.** See Chapter 5, “Isolated Output Wiring Diagrams” on page 53 to complete the wiring for isolated output.

11. See the wiring diagrams beginning on page 33 for output configurations for various voltages and isolation options. Make UPS output connections on the backplane board terminating studs. Compression lugs (supplied in the accessory kit) may be installed on the proper terminating studs. Wires may also be terminated with ring terminals, which are attached to the output terminating studs.
Figure 19 and Figure 20 describe output wiring configurations for various output voltages. You must also set the operating menu 4 2 4 for the required output voltage as shown in the wiring configuration drawings.

**NOTE** For Powerware 9170+ UPS models with low-voltage hardwire output, it is recommended to divide the total load as equally as possible between X1 and X2, as shown in Figure 19.

**NOTE** Failure to balance the loads may cause an overload alarm even if the full capacity of the UPS has not been reached.

---

### Figure 19. Split-Phase Power Modules with Non-Isolated Output

**NOTE** The factory-default wiring for all high-voltage receptacles in a chassis without a power cord is 3-wire plus ground input. If you have a universal power module (ASY-0674), all receptacles MUST be re-wired for a 2-wire plus ground input configuration as shown in Figure 20.

---

### Figure 20. Universal Power Modules with Non-Isolated Output
12. Unscrew and remove the top rear cover of the cabinet and locate the terminal block.

13. If the bypass switch is an MBB style, notice the cable routed out of the left side of the bypass switch cabinet. Connect the red and black pair of wires (normally open) in this cable to terminals 3 and 4 as shown in Figure 21. (Do not connect the white and black pair of wires in this cable.)

**CAUTION**

EP0 and external bypass circuits are not isolated from line voltage, and wiring must be installed according to local codes using conduit or suitable primary supply cables.

The Generator On signal is isolated from line voltage and can be treated as NEC Class 2 wiring.

Use 14–20 AWG, 600V wire (UL) or 14–26 AWG, 300V wire (CSA) for all input control signals.

---

**Figure 21. Input Control Signal Wiring (for MBB Bypass Switch)**
14. If any external hardwired control signals are required (EPO or Generator On), connect the wiring as shown in Figure 22.

**CAUTION**

EPO and external bypass circuits are not isolated from line voltage, and wiring must be installed according to local codes using conduit or suitable primary supply cables.

The Generator On signal is isolated from line voltage and can be treated as NEC Class 2 wiring.

Use 14–20 AWG, 600V wire (UL) or 14–26 AWG, 300V wire (CSA) for all input control signals.

![Figure 22. Input Control Signal Wiring (for External Controls)](image)

15. Place the signal wires through the proper conduit or grommet above the terminal block and attach to appropriate terminals. Secure each connection by torquing terminal screws to a maximum 0.4 Nm (3.5 lb in). Provide strain relief for cables by installing plastic cable ties.

**NOTE** Do not strain relieve EPO or external bypass wiring with the same cable tie used for Generator On wires.

16. Remove the jumper between terminals 5 and 6 only if you are wiring from an EPO switch. (See “Changing Parameter Settings” on page 85 for information about accessing menu 4 3 2 to view or change the EPO switch type.)

17. When all connections have been made and checked, reinstall the bypass switch front cover and UPS cabinet rear covers using the original screws.
System Wiring Diagrams

Select wiring diagrams from Table 5 based upon the installation voltage.

### Table 5. UPS with Bypass Wiring Diagrams for Non-Isolated Output

<table>
<thead>
<tr>
<th>UPS Input Voltage</th>
<th>UPS Output Voltage</th>
<th>Output Wires</th>
<th>Wiring Diagrams</th>
</tr>
</thead>
<tbody>
<tr>
<td>100/200</td>
<td>100/200</td>
<td>L1, L2, N*</td>
<td>Figure 18a on page 29, Figure 19 on page 30, Figure 23 on page 35</td>
</tr>
<tr>
<td>110/220</td>
<td>110/220</td>
<td>L1, L2, N*</td>
<td></td>
</tr>
<tr>
<td>120/208</td>
<td>120/208</td>
<td>L1 – L2</td>
<td>Figure 18b on page 29, Figure 20 on page 30, Figure 24 on page 36</td>
</tr>
<tr>
<td>120/240</td>
<td>120/240</td>
<td>L1 – L2</td>
<td></td>
</tr>
<tr>
<td>127/220</td>
<td>127/220</td>
<td>L1 – L2</td>
<td></td>
</tr>
<tr>
<td>200</td>
<td>200</td>
<td>L1 – L2</td>
<td>Figure 18b on page 29, Figure 20 on page 30, Figure 25 on page 37</td>
</tr>
<tr>
<td>208</td>
<td>208</td>
<td>L1 – L2</td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>220</td>
<td>L1 – L2</td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>230</td>
<td>L1 – N</td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>240</td>
<td>L1 – N</td>
<td></td>
</tr>
</tbody>
</table>

* Split-phase power modules required.
The following notes are referenced in the non-isolated system wiring diagrams (Figure 23 through Figure 25).

**NOTE 1** The customer must provide input overcurrent protection. See NEC Section 240-21 or local requirements. See Table 1 on page 21 for circuit breaker ratings to size the protection device according to local code requirements.

**NOTE 2** The UPS bypass switch must be installed within sight of the UPS. To properly install, complete the voltage and phase check procedure in “Startup for Hardwired Units” on page 72. The wires coming from the side of the switch must be connected as described in Step 13 on page 31.

**NOTE 3** The customer must size the AC circuit conductors. All AC circuit conductors, including the neutral conductor, must be the same size (ampacity), have the same rating (75°C) copper wire, and be sized according to the input circuit breaker. See Table 2 on page 22 for recommended wire sizes. The UPS input and output conductors must be run through separate conduits.

**NOTE 4** The customer must provide output overcurrent protection. See NEC Section 240-21 or local requirements. See Table 16 and Table 17 on pages 100 and 102 for maximum output overcurrent protection device ratings.

**NOTE 5** See “Equipment Clearances” on page 9 for installation and service clearances before installing the UPS. Use flexible conduit on the UPS or the external battery cabinet if either must be moved.

**NOTE 6** External UPS battery cabinets are optional. See “Battery Cabinet Installation” on page 61 for installation instructions.

**NOTE 7** UPS output circuits shall be installed in dedicated conduit systems and not shared with other electrical circuits.
- 110/220 Input, 110/220 Output
- 120/208 Input, 120/208 Output
- 120/240 Input, 120/240 Output
- 100/200 Input, 100/200 Output
- 127/220 Input, 127/220 Output

Figure 23. External Bypass Switch (L1, L2, N), Non-Isolated Output, Split-Phase Power Modules

**NOTE** To use Figure 23, refer to the list of Notes on page 34.
• 200 Input, 200 Output
• 208 Input, 208 Output
• 220 Input, 220 Output
• 230 Input, 230 Output
• 240 Input, 240 Output

Figure 24. External Bypass Switch (L1, L2), Non-Isolated Output, Universal Power Modules

NOTE To use Figure 24, refer to the list of Notes on page 34.
Figure 25. External Bypass Switch (L1, N), Non-Isolated Output, Universal Power Modules

NOTE: To use Figure 25, refer to the list of Notes on page 34.
Chapter 4  UPS Electrical Installation

**NOTE** If you have a plug-receptacle unit, continue to “Battery Cabinet Installation” on page 61 for installing optional battery cabinets or to “UPS Startup” on page 67.

**WARNING**

Only qualified service personnel (such as a licensed electrician) should perform the electrical installation. Risk of electrical shock.

If a bypass switch is not used, the UPS input may be hardwired through conduit to a main power source circuit breaker, and the UPS output may either be hardwired to a circuit breaker in a distribution panel (as shown in Figure 26) or supplied to loads through receptacles on the back of the UPS. Without a bypass switch, power to the load cannot be maintained if the UPS is taken completely offline.

![Figure 26. Typical Installation without a Bypass Switch](image-url)
Input Current Ratings

Table 6 contains the required circuit breaker ratings for hardwired installations. Circuit breaker ratings for units having an input line cord are determined by the current capacity of the line cord.

Table 6. Required Input Circuit Breaker Sizes (200–240 Vac, 50/60 Hz)

<table>
<thead>
<tr>
<th>UPS Capacity</th>
<th>Input Circuit Breaker Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 kVA</td>
<td>25A</td>
</tr>
<tr>
<td>6 kVA</td>
<td>40A</td>
</tr>
<tr>
<td>9 kVA</td>
<td>60A</td>
</tr>
<tr>
<td>12 kVA</td>
<td>80A</td>
</tr>
<tr>
<td>15 kVA</td>
<td>100A</td>
</tr>
<tr>
<td>18 kVA</td>
<td>125A</td>
</tr>
</tbody>
</table>

NOTE If you are installing an optional battery charger module, refer to that user’s guide for the proper input circuit breaker sizes and ratings.

NOTE To accommodate the feature of easy system expandability, it is recommended that initial installation of the Powerware 9170+ UPS contains wiring to support the maximum capacity of the UPS cabinet: 3 kVA for 3-slot cabinets; 9 kVA for 6-slot cabinets; 18 kVA for 9- and 12-slot cabinets.
See Table 7 for recommended conductor sizes to wire the input circuit breakers.

### Table 7. Recommended Wire Sizes

<table>
<thead>
<tr>
<th>Input Circuit Breaker Size</th>
<th>75°C Copper Wire Size</th>
<th>Conductor Screw Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>25A</td>
<td>5.3 mm² (10 AWG)</td>
<td>4.0 Nm (35 lb in)</td>
</tr>
<tr>
<td>40A</td>
<td>8.4 mm² (8 AWG)</td>
<td>4.5 Nm (40 lb in)</td>
</tr>
<tr>
<td>60A</td>
<td>21.2 mm² (4 AWG)</td>
<td>5.1 Nm (45 lb in)</td>
</tr>
<tr>
<td>80A</td>
<td>26.7 mm² (3 AWG)</td>
<td>6.6 Nm (50 lb in)</td>
</tr>
<tr>
<td>100A</td>
<td>33.6 mm² (2 AWG)</td>
<td>6.6 Nm (50 lb in)</td>
</tr>
<tr>
<td>125A</td>
<td>42.1 mm² (1 AWG)</td>
<td>6.6 Nm (50 lb in)</td>
</tr>
</tbody>
</table>

**FOR U.S. INSTALLATIONS, READ THIS IMPORTANT NOTE!**

This table lists the mm² and AWG wire size for each circuit breaker size shown on the wiring diagrams. The minimum recommended circuit breaker sizes for each model and voltage application are listed on the wiring diagrams.

Conductor sizes shall be no smaller than the 75°C wire size based on the ampacities given in Table 310–16 of the National Electrical Code, ANSI/NFPA 70-1999, and article 220. All circuit conductors, including the neutral conductor, must be the same size (ampacity) wire. Code may require a larger AWG size than shown in this table because of temperature, number of conductors in the conduit, or long service runs. Follow local code requirements.
WARNING
Only qualified service personnel (such as a licensed electrician) should perform the electrical installation. Risk of electrical shock.

CAUTION
To prevent electrical shock or damage to the equipment, verify that the Powerware 9170+ UPS is OFF before you remove the entrance panel. The circuit breaker or disconnect switch must also be OFF at the AC input service panel.

To install the UPS without an external bypass switch:

1. Unscrew and remove the rear cover(s) of the UPS (top cover on 3- or 6-slot; top two covers on 9- or 12-slot). See Figure 27.

   The entrance panel contains knockout openings for entrance and exit conduits and for conduit to an optional external battery cabinet. The entrance panel is located on the top 3-slot section for 3- and 6-slot cabinets; on the second section for 9- and 12-slot cabinets as shown in Figure 27.

   Wiring for optional emergency power-off (EPO) passes through the opening at the top back of the cabinet. Wiring for an optional generator input signal must pass through a separate opening. Installing this wiring is described in Steps 8 and 9 on page 47.
2. Remove the knockouts in the entrance panel for AC input and AC output wiring.
3. Install the conduit adapters. AC input and AC output conductors must be run through separate conduits. UPS output circuits must be installed in dedicated conduit systems and not shared with other electrical circuits.

Figure 28 shows input and output wiring terminals inside the Powerware 9170+ UPS cabinet.

4. Torque the screws holding all input and output power conductors to the values specified in Table 7 on page 41.
5. Wire the UPS for the proper input voltage as shown in Figure 29.

Split-phase power modules (model ASY-0673, with brown labels on the front) are capable of supplying two output voltages: 100/100 for 200, 110/110 for 220, 120/120 for 240, 120/120 for 208, or 127/127 for 220 Vac, as selected through the front panel display. These modules produce two output voltages, typically required in North America, South America, and Japan.

Universal power modules (model ASY-0674, with black labels on the front) are capable of supplying a single-phase output voltage: 200, 208, 220, 230, or 240 Vac, as selected through the front panel display. These modules produce a single output voltage, typically required in Europe, the Middle East, Asia, and Africa.

**CAUTION**

Confirm that the UPS is wired for the proper input voltage as shown in Figure 29, and that the proper power modules (either split-phase or universal) are installed to produce the desired output voltage. Do not mix the two types of power modules in the same UPS cabinet.

![Figure 29. UPS Input Wiring](image)

6. For isolated output only. See Chapter 5, "Isolated Output Wiring Diagrams" on page 53 to complete the wiring for isolated output.

7. See the wiring diagrams beginning on page 48 for output configurations. Make UPS output connections on the backplane board terminating studs. Compression lugs (supplied in the accessory kit) may be installed on the proper terminating studs. Wires may also be terminated with ring terminals, which are attached to the output terminating studs.
Figure 30 and Figure 31 describe output wiring configurations for various output voltages. You must also set the operating menu 4.2.4 for the required output voltage as shown in the wiring configuration drawings.

**NOTE** For Powerware 9170+ UPS models with low-voltage hardwire output, it is recommended to divide the total load as equally as possible between X1 and X2, as shown in Figure 30.

**NOTE** Failure to balance the loads may cause an overload alarm even if the full capacity of the UPS has not been reached.

![Figure 30. Split-Phase Power Modules with Non-Isolated Output](image)

**NOTE** The factory-default wiring for all high-voltage receptacles in a chassis without a power cord is 3-wire plus ground input. If you have a universal power module (ASY-0674), all receptacles MUST be re-wired for a 2-wire plus ground input configuration as shown in Figure 31.

![Figure 31. Universal Power Modules with Non-Isolated Output](image)
8. If any external hardwired control signals are required (EPO or Generator On), unscrew and remove the top rear cover of the cabinet and locate the terminal block (see Figure 32).

**CAUTION**

EPO circuits are not isolated from line voltage, and wiring must be installed according to local codes using conduit or suitable primary supply cables.

The Generator On signal is isolated from line voltage and can be treated as NEC Class 2 wiring.

Use 14–20 AWG, 600V wire (UL) or 14–26 AWG, 300V wire (CSA) for all input control signals.

![Figure 32. Input Control Signal Wiring](image)

9. Place the signal wires through the proper conduit or grommet above the terminal block and attach to appropriate terminals. Secure each connection by torquing terminal screws to a maximum 0.4 Nm (3.5 lb in). Provide strain relief for cables by installing plastic cable ties.

**NOTE** Do not strain relieve EPO wiring with the same cable tie used for Generator On wires.

10. Remove the jumper between terminals 5 and 6 only if you are wiring from an EPO switch. (See “Changing Parameter Settings” on page 85 for information about accessing menu 4 3 2 to view or change the EPO switch type.)

11. When all connections have been made and checked, reinstall the UPS cabinet rear covers using the original screws.
## System Wiring Diagrams

Select wiring diagrams from Table 8 based upon the installation voltage.

### Table 8. Wiring Diagrams for Non-Isolated Output

<table>
<thead>
<tr>
<th>UPS Input Voltage</th>
<th>UPS Output Voltage</th>
<th>Output Wires</th>
<th>Wiring Diagrams</th>
</tr>
</thead>
<tbody>
<tr>
<td>100/200</td>
<td>100/200</td>
<td>L1, L2, N*</td>
<td>Figure 29a on page 45</td>
</tr>
<tr>
<td>110/220</td>
<td>110/220</td>
<td></td>
<td></td>
</tr>
<tr>
<td>120/208</td>
<td>120/208</td>
<td></td>
<td>Figure 30 on page 46</td>
</tr>
<tr>
<td>120/240</td>
<td>120/240</td>
<td>L1 – L2</td>
<td>Figure 33 on page 50</td>
</tr>
<tr>
<td>127/220</td>
<td>127/220</td>
<td></td>
<td></td>
</tr>
<tr>
<td>200</td>
<td>200</td>
<td></td>
<td>Figure 29b on page 45</td>
</tr>
<tr>
<td>208</td>
<td>208</td>
<td></td>
<td>Figure 31 on page 46</td>
</tr>
<tr>
<td>220</td>
<td>220</td>
<td></td>
<td>Figure 34 on page 51</td>
</tr>
<tr>
<td>230</td>
<td>230</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>240</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>220</td>
<td>L1 – N</td>
<td>Figure 29b on page 45</td>
</tr>
<tr>
<td>230</td>
<td>230</td>
<td></td>
<td>Figure 31 on page 46</td>
</tr>
<tr>
<td>240</td>
<td>240</td>
<td></td>
<td>Figure 35 on page 52</td>
</tr>
</tbody>
</table>

* Split-phase power modules required.
The following notes are referenced in the non-isolated system wiring diagrams (Figure 33 through Figure 35).

**NOTE 1** The customer must provide input overcurrent protection. See NEC Section 240-21 or local requirements. See Table 6 on page 40 for circuit breaker ratings to size the protection device according to local code requirements.

**NOTE 2** The customer must size the AC circuit conductors. All AC circuit conductors, including the neutral conductor, must be the same size (ampacity), have the same rating (75°C) copper wire, and be sized according to the input circuit breaker. See Table 7 on page 41 for recommended wire sizes. The UPS input and output conductors must be run through separate conduits.

**NOTE 3** The customer must provide output overcurrent protection. See NEC Section 240-21 or local requirements. See Table 16 and Table 17 on pages 100 and 102 for maximum output overcurrent protection device ratings.

**NOTE 4** See “Equipment Clearances” on page 9 for installation and service clearances before installing the UPS. Use flexible conduit on the UPS or the external battery cabinet if either must be moved.

**NOTE 5** External UPS battery cabinets are optional. See “Battery Cabinet Installation” on page 61 for installation instructions.

**NOTE 6** UPS output circuits shall be installed in dedicated conduit systems and not shared with other electrical circuits.
• 110/220 Input, 110/220 Output
• 120/208 Input, 120/208 Output
• 120/240 Input, 120/240 Output
• 100/200 Input, 100/200 Output
• 127/220 Input, 127/220 Output

Figure 33. No External Bypass (L1, L2, N), Non-Isolated Output, and Split-Phase Power Modules

NOTE To use Figure 33, refer to the list of Notes on page 49.
• 200 Input, 200 Output
• 208 Input, 208 Output
• 220 Input, 220 Output
• 230 Input, 230 Output
• 240 Input, 240 Output

Figure 34. No External Bypass (L1, L2), Non-Isolated Output, and Universal Power Modules

NOTE To use Figure 34, refer to the list of Notes on page 49.
• 220 Input, 220 Output
• 230 Input, 230 Output
• 240 Input, 240 Output

Figure 35. No External Bypass (L1, N), Non-Isolated Output, and Universal Power Modules

NOTE To use Figure 35, refer to the list of Notes on page 49.
Chapter 5  Isolated Output Wiring Diagrams

The wiring diagrams in this section are unique and specific to installations in which the output of the Powerware 9170+ UPS is galvanically isolated from the input.

Figure 36 and Figure 37 describe output wiring configurations for various output voltages. Use Table 9 to identify the wiring diagrams and connect the output AC wiring to the proper Powerware 9170+ system power terminals. You must also set the operating menu 424 for the required output voltage as shown in the wiring configuration drawings.

**NOTE** Do NOT install more than seven power and/or optional battery charger modules in the system.

**NOTE** In isolated-output installations, connect the UPS green and yellow neutral-to-ground wire (N-G bond) to the UPS output terminal as illustrated in Figure 38 on page 55.

<table>
<thead>
<tr>
<th>UPS Input Voltage</th>
<th>UPS Output Voltage</th>
<th>Output Wires</th>
<th>External Bypass</th>
<th>Wiring Diagrams</th>
</tr>
</thead>
<tbody>
<tr>
<td>100/200</td>
<td>100/200</td>
<td>L1, L2, N</td>
<td>Yes</td>
<td>Figure 18a on page 29, Figure 36 on page 54, Figure 39 on page 57</td>
</tr>
<tr>
<td>110/220</td>
<td>110/220</td>
<td>L1, L2, N</td>
<td>No</td>
<td>Figure 18a on page 29, Figure 36 on page 54, Figure 40 on page 58</td>
</tr>
<tr>
<td>115/230</td>
<td>115/230</td>
<td>L1, L2, N</td>
<td>Yes</td>
<td>Figure 18a on page 29, Figure 37 on page 54, Figure 41 on page 59</td>
</tr>
<tr>
<td>120/240</td>
<td>120/240</td>
<td>L1, L2, N</td>
<td>No</td>
<td>Figure 18a on page 29, Figure 37 on page 54, Figure 42 on page 60</td>
</tr>
</tbody>
</table>

* External bypass switch, if installed, must be Break-Before-Make.
Neutral-to-Ground Bonding for Isolated Output

As required under safety regulations issued by various regulatory agencies, the UPS cabinet must have a ground-bond connection for the neutral terminal of an isolated-output system. In such a system, the customer must make the neutral-to-ground (also referred to as N-G or neutral-to-earth) connection after selecting the desired output configuration.

In isolated-output systems, **connect the neutral-to-ground (neutral-to-earth) wire to the proper terminal before making any other connections to the UPS.** A green and yellow neutral-to-ground bonding wire is supplied, with one end connected to the ground (earth) UPS terminal as shown in Figure 38. The other end of the wire (as shown by * in Figure 38) must be attached to the proper output neutral terminal, as specified in Figure 36 and Figure 37.
Ground terminations, inside the UPS rear cover, are located directly below the line input terminals. Figure 16 on page 27 shows input and output wiring terminals inside the Powerware 9170+ UPS cabinet.

If there is any question as to the need for this bond wire, contact your local regulatory agency or your service representative.

Figure 38. N-G Bond Wire
System Wiring Diagrams

The following notes are referenced in the isolated system wiring diagrams (Figure 39 through Figure 42). To determine which diagram is correct for your site, see Table 9 on page 53.

**NOTE 1** The customer must provide input overcurrent protection. See NEC Section 240-21 or local requirements. See Table 1 on page 21 for circuit breaker ratings to size the protection device according to local code requirements.

**NOTE 2** The UPS bypass switch must be installed within sight of the UPS. To properly install, complete the voltage and phase check procedure in “Startup for Hardwired Units” on page 72. The wires coming from the side of the switch must be connected as described in Step 13 on page 31.

**NOTE 3** The customer must provide and install this ground (earth) connection per NEC Sections 250-20, 250-30, 250-62, and 250-64, or local code requirements.

**NOTE 4** The customer must size the AC circuit conductors. All AC circuit conductors, including the neutral conductor, must be the same size (ampacity), have the same rating (75°C) copper wire, and be sized according to the input circuit breaker. See Table 2 on page 22 for recommended wire sizes. The UPS input and output conductors must be run through separate conduits.

**NOTE 5** The customer must provide output overcurrent protection. See NEC Section 240-21 or local requirements. See Table 16 and Table 17 on pages 100 and 102 for maximum output overcurrent protection device ratings.

**NOTE 6** For maximum protection against electrical noise, use isolated ground receptacles. See NEC Section 250-146(d).

**NOTE 7** See “Equipment Clearances” on page 9 for installation and service clearances before installing the UPS. Use flexible conduit on the UPS or the external battery cabinet if either must be moved.

**NOTE 8** External battery cabinets are optional. See “Battery Cabinet Installation” on page 61 for installation instructions.

**NOTE 9** UPS output circuits shall be installed in dedicated conduit systems and not shared with other electrical circuits.

**NOTE 10** Do not connect output wiring to X1 when connecting L1 to X3. X1 produces only 88V at 208V nominal output, and 93V at 220V.
• 100/200 Input, 100/200 Output
• 120/208 Input, 120/240 Output (BBM bypass required)
• 110/220 Input, 110/220 Output
• 115/230 Input, 115/230 Output
• 120/240 Input, 120/240 Output

Figure 39. External Bypass Switch (L1, L2, N), Isolated Output for Single-Phase Voltages

NOTE To use Figure 39, refer to the list of Notes on page 56.
Figure 40. No External Bypass (L1, L2, N), Isolated Output for Single-Phase Voltages

**NOTE** To use Figure 40, refer to the list of Notes on page 56.
Figure 41. External Bypass Switch (L1, L2, N), Isolated Output for Derived Three-Phase Voltages

NOTE To use Figure 41, refer to the list of Notes on page 56.

120/208 Input, 120/208 Output
127/220 Input, 127/220 Output

(Voltages require the bypass switch to be BBM; contact your service representative for details.)
Figure 42. No External Bypass (L1, L2, N), Isolated Output for Derived Three-Phase Voltages

NOTE To use Figure 42, refer to the list of Notes on page 56.

- 120/208 Input, 120/208 Output
- 127/220 Input, 127/220 Output
Chapter 6  Battery Cabinet Installation

If you are not installing battery modules into a separate external battery cabinet, continue to “UPS Startup” on page 67.

**WARNING**

Only qualified service personnel (such as a licensed electrician) should perform the battery cabinet installation. Risk of electrical shock.

**CAUTION**

- Before connecting an external battery cabinet to the UPS cabinet or to another external battery cabinet, verify that all AC input power is removed from the UPS. Open the input service circuit breaker or turn the external bypass switch to the SERVICE position.
- Disconnect all battery strings in the UPS cabinet and/or battery cabinet to ensure DC voltage is removed from the internal DC buses. You can remove all battery modules or unplug each pair of battery modules from the cabinet backplane.

To install an external battery cabinet:

1. Open the carton containing the external battery cabinet cable assembly.

2. Locate the 3-slot section in the UPS cabinet that contains the power entrance panel. Unscrew and remove the rear panel of this section (see Figure 43).
3. Use a pair of pliers to bend the narrow links (1 and 2 in Figure 44) between the outer edge of the lower breakaway panel and the rear panel.

4. Use the pliers to bend the entire breakaway panel (at 3 and 4 in Figure 44) until it breaks away.

5. Verify all hazardous voltages have been removed from the backplane by testing with a voltmeter or other test device.
6. Remove the nuts holding the +DC and the –DC bus bars to the backplane as shown in Figure 45. Remove the ring terminal and the compression lug from the –DC bolt.

7. Position the bus-bar extension assembly onto the +DC and –DC bolts as shown in Figure 45. Replace the compression lug onto the –DC bolt of the bus-bar extension assembly. Secure the assembly by replacing the two nuts removed in Step 6.

8. Use the bolt and nut supplied with the cable assembly to attach the ring terminal to the empty hole in the –DC bus bar.

9. Torque all three bolts to 8.5–9.6 Nm (75–85 lb in).

10. Loosen the three large nuts on the end of the cable assembly (see Figure 45).

11. Slip the terminals of the cable assembly onto the tabs of the bus-bar extension, putting the tabs between the stud block and the fuse end and between the other stud block and the cable terminal.
12. Align the screw holes of the cable assembly's entry plate with holes on the cabinet side cover as shown in Figure 46. Secure the entry plate with screws supplied with the cable assembly.

13. If the battery cable will be installed in customer-supplied flexible or other conduit (as required by local wiring codes), loosen the two screws holding the strain-relief clamp shown in Figure 46. Remove the clamp by loosening the star nut on the inside of the entry plate, leaving the nut in place. Replace the clamp with a panel-to-conduit feedthrough and secure it with the star nut.

14. Secure the cable assembly terminals by tightening the nuts onto the backplane bus bars. Also tighten the third nut, holding the other fuse end. Torque all three nuts to 8.5–9.6 Nm (75–85 lb in).

15. Reinstall the UPS cabinet rear cover using the original screws.

16. If the battery cable will be installed in flexible or other conduit, pull the conductors through the conduit. Attach the conduit to both the UPS power entrance panel and the battery cabinet entrance panel as shown in Figure 47.
17. Secure the $+$, the $-$, and the $\pm$ conductors to the proper compression lugs on the battery cabinet backplane as shown in Figure 47. Torque all three compression lugs to 8.5–9.6 Nm (75–85 lb in).

18. If an additional battery cabinet will be connected to the first, in a daisy-chain configuration, use another external battery cabinet cable assembly for the connections between the battery cabinets (see Figure 48).

19. Locate the daisy-chained cable on the rear of the first battery cabinet in the section below the location of the first cable assembly. Follow this procedure for connecting any additional daisy-chained battery cabinets.
20. Reinstall the remaining rear covers using the original screws.

Chapter 7  UPS Startup

This section provides step-by-step instructions for starting your Powerware 9170+ system. Follow these procedures closely to avoid potential damage to your equipment or the UPS and to protect yourself and others from hazardous operating conditions.

**CAUTION**

- This UPS contains its own energy source (batteries). The output receptacles may carry hazardous voltage even when the UPS is not connected to an AC supply. When AC input voltage is present, the Powerware 9170+ system can provide output voltage even though its batteries are disconnected. To confirm that there is no UPS output voltage, always disconnect all of the AC input sources and unplug all strings of internal battery modules; if the UPS has one or more separate battery cabinets, open (push in) the DC disconnect switch button on each battery cabinet or unplug all battery strings in each battery cabinet.

- To reduce the risk of fire or electric shock, install this UPS in a temperature and humidity controlled, indoor environment, free of conductive contaminants. Ambient temperature must not exceed 40°C (104°F). Do not operate near water or excessive humidity (95% maximum).

- For optimum battery life, ambient temperature should not exceed 25°C (77°F). Battery life is substantially reduced if ambient temperature is higher.
Power and Battery Module Installation

To install the power and battery modules into the Powerware 9170+ cabinet:

1. Remove the front cover(s) of the cabinet.

   The covers have spring latches on the left and right sides that hold them in place.

   **NOTE** Place battery modules below all power modules in the UPS cabinet. Two battery modules (side-by-side) are required to complete each battery string.

2. Insert the battery modules into the cabinet.

   Push each module firmly until the front latch snaps to secure the battery module (see Figure 49). Repeat for each additional battery module.

   **NOTE** All power modules in the Powerware 9170+ UPS cabinet must be of the same type. Split-phase power modules have brown labels; universal (single-phase) power modules have black labels. Do not mix brown and black modules in the same UPS cabinet.

   **NOTE** Do NOT install more than seven power and/or optional battery charger modules in the system.

3. Insert the power modules into the upper slots of the cabinet. To insert a power module:

   Lower the front slightly and lift the rear edge over the safety stop on the center support rail. Keep the module handle extended until the module is fully inserted (see Figure 49).

   Raise the power module handle to secure the module into the cabinet. Be sure the handle latch snaps into place. Tighten the thumbscrew on the handle.
4. If you installed an optional battery cabinet, repeat Steps 1 and 2 to install the battery modules.

5. Reinstall the front cover(s).

6. Continue to the following section, “Startup for Plug-Receptacle Units” if your cabinet has a power cord already attached. If you hardwired the UPS, skip to “Startup for Hardwired Units” on page 72.

**Startup for Plug-Receptacle Units**

To start a plug-receptacle unit:

1. Plug the power cable of the unit into an approved, functional power outlet.

2. If external battery cabinets are installed, check the cable connections between the UPS and external battery cabinets. Close the DC disconnect switch button on the back of each external battery cabinet. Insert the switch key supplied with the cabinet into the button and turn clockwise 1/2-turn. Pull the button out to close the switch. Turn the key back counter-clockwise, and remove the key.
3. Ensure that all power modules are properly installed and latched into the UPS cabinet.

4. If you are installing power management software, connect your computer to the UPS communication port (shown in Figure 50) using the supplied communication cable.

   ![DB-9 Communication Port for Computer Cable](image)

   **Figure 50. Communication Port**

5. The UPS front panel display automatically turns on whenever input power is present and at least one power module is installed. Set up the initial operating parameters through the front panel display (see “Initial Startup Parameters” on page 75).

   **NOTE** The unit has no physical On/Off switch. Access the UPS On/Off function through the front panel display.

   **NOTE** If the UPS has been manually set to operate in Bypass or Battery mode, change the System Control Mode Preference (menu 4 1) selection to Auto to return to normal Auto mode operation.

6. If applicable, test proper operation of optional external control signals and computer communication before connecting the load. (See “DB-9 Communication Port” on page 94 for details.)
7. Plug the equipment to be protected into the UPS output receptacles. Turn on the equipment that is connected to the UPS.

**NOTE** DO NOT protect laser printers with the UPS because of the exceptionally high power requirements of the heating elements.

**NOTE** The total volt-ampere load must not exceed the volt-ampere rating of the entire cabinet. Failure to balance the loads may cause an overload alarm even if the full capacity of the UPS has not been reached.

For Powerware 9170+ UPS models with low-voltage output receptacles, it is recommended to divide loads between upper and lower receptacles as equally as possible. (In some configurations, each set of receptacles is limited to one half of the total UPS capacity.) Whether the cabinet has one panel containing eight receptacles, two panels containing 16 receptacles, or three panels containing 24 receptacles, you should try to supply half of the UPS output through the upper half of the receptacles (X1) and the other half through the lower half of the receptacles (X2), as shown in Figure 51.

![Figure 51. Balancing Receptacle Loads](image)

**NOTE** The factory-default wiring for all high-voltage receptacles in a chassis without a power cord is 3-wire plus ground input. If you have a universal power module (ASY-0674), all receptacles MUST be re-wired for a 2-wire plus ground input configuration as shown in Figure 20 on page 30.
Startup for Hardwired Units

To start a hardwired unit:

1. Confirm that an electrician has completed and tested the connection to the proper power source.

2. If external battery cabinets are installed, check the cable connections between the UPS and external battery cabinets.

3. Ensure that all power modules are properly installed and latched into the UPS cabinet.

4. If you are installing power management software, connect your computer to the UPS communication port (shown in Figure 52) using the supplied communication cable.

   ![DB-9 Connector for Computer Cable](image)

   **Figure 52. Communication Port**

5. If your unit is wired to an external bypass switch, you must perform a voltage and phase check (Steps 6 through 16). Otherwise, skip to Step 17.

   **CAUTION**

   Before operating the bypass switch, use the following procedure to check the wiring for correct installation. To prevent damage to the load, turn off the main circuit breaker in the load service panel or verify that the load cannot receive power from the UPS.

   6. At the bypass switch, press the red button and turn the switch to UPS.

   7. Remove the six screws in the bypass switch front cover and remove the cover to gain access to the terminal block for voltage measurements.
8. If external battery cabinets are installed, close the DC disconnect switch button on the back of each external battery cabinet. Insert the switch key supplied with the cabinet into the button and turn clockwise 1/2-turn. Pull the button out to close the switch. Turn the key back counter-clockwise, and remove the key.

9. The UPS front panel display automatically turns on whenever input power is present and at least one power module is installed. Set up the initial operating parameters through the front panel display (see “Initial Startup Parameters” on page 75).

**NOTE** The unit has no physical On/Off switch. Access the UPS On/Off function through the front panel display.

**NOTE** If the UPS has been manually set to operate in Bypass or Battery mode, change the System Control Mode Preference (menu 4 1) selection to Auto to return to normal Auto mode operation.

10. Use an AC voltmeter to measure voltages on the terminal block inside the bypass switch cabinet. See Figure 17 on page 28, which shows the terminal numbering for input and output UPS connections.

Record your measurements in the following chart. The voltages in the first column should be nearly equal to the voltages in the second column. If the values differ by more than a few volts, check the terminal block connections and correct any wiring problems.

<table>
<thead>
<tr>
<th>AC Line Input</th>
<th>Measurement</th>
<th>AC from UPS Output</th>
<th>Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1 to L2 (11 to 12*)</td>
<td>7 to 8*</td>
<td></td>
<td></td>
</tr>
<tr>
<td>N to L1 (10 to 11*)</td>
<td>6 to 7*</td>
<td></td>
<td></td>
</tr>
<tr>
<td>N to L2 (10 to 12*)</td>
<td>6 to 8*</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* For some installations, there is no connection at terminals 6, 8, 10, or 12.
11. If the bypass switch is a Break-Before-Make type, skip this step and proceed to Step 12.

If the bypass switch is a Make-Before-Break type, verify that the AC voltages from the UPS and the AC line input are in phase. Measure the voltage between the following points on the terminal block and record in the spaces below. These measurements must be no more than 20 Vac; if they are, call your service representative.

<table>
<thead>
<tr>
<th>Terminal 7 to 11</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terminal 8 to 12</td>
</tr>
</tbody>
</table>

12. Measure the AC voltage between the following points on the terminal block and record in the space below. This reading must be no more than 1 Vac; if it is, call your service representative.

| Terminal 6 to 10 |

13. Switch the bypass switch to LINE. Measure the voltage to the protected equipment (at the load distribution panel) and verify that it is correct.

14. Switch the bypass switch to UPS and verify the voltage to the protected equipment is still correct.

15. Reinstall the bypass switch front cover and UPS front covers using the original screws.

16. If the UPS will not be operated immediately, switch the bypass switch to SERVICE and push in the DC disconnect switch button on the back panel of the external battery cabinet closest to the UPS. Otherwise, skip to Step 19 to continue the UPS startup.

17. When starting the UPS, apply input power to the UPS by closing the service circuit breaker.

If external battery cabinets are installed, close the DC disconnect switch button on the back of each external battery cabinet. Insert the switch key supplied with the cabinet into the button and turn clockwise 1/2-turn. Pull the button out to close the switch. Turn the key back counter-clockwise, and remove the key.
18. The UPS front panel display automatically turns on whenever input power is present and at least one power module is installed. Set up the initial operating parameters through the front panel display (see "Initial Startup Parameters" on page 75).

**NOTE** The unit has no physical On/Off switch. Access the UPS On/Off function through the front panel display.

**NOTE** If the UPS has been manually set to operate in Bypass or Battery mode, change the System Control Mode Preference (menu 4 1) to Auto to return to normal Auto mode operation.

19. If applicable, test proper operation of optional external control signals and computer communication before connecting the load. (See “DB-9 Communication Port” on page 94 for details.)

20. If there are receptacles on the UPS rear panel, plug the equipment to be protected into the UPS output receptacles.

**NOTE** **DO NOT** protect laser printers with the UPS because of the exceptionally high power requirements of the heating elements.

21. Turn on the equipment that is connected to the UPS.

22. If there is an external bypass switch, turn it to UPS. Otherwise, close the load distribution circuit breaker(s).

**Initial Startup Parameters**

The first time the UPS is turned on, you must set or verify certain operating parameters before placing the UPS into operation. To set these initial configuration parameters:

1. Enter the correct user security password: 0377. Move left and right by pressing the buttons below the <- and -> on the display. To change the value of the selected digit, press the ▲ and ▼ buttons. When the password shows 0377, press the J button.
2. Select the desired language for the display. Use the ▲ and ▼ buttons to scroll between English, French, German, and Spanish. Enter your selection by pressing the ◄ button.

3. Set the clock for the local time and date. If the time or the date is correct as displayed, press the ◄ button to advance to the next configuration setting. Time must be entered in 24-hour format.

Press the <- and -> buttons to move left and right. Press the ▲ and ▼ buttons to increase or decrease the value of each selected digit. When the displayed value is correct, press the ◄ button.

4. The output voltage is the most important operating parameter you must set as part of the initial configuration screens. Select the desired UPS output voltage using the ▲ and ▼ buttons. Possible selections are 200, 208, 220, 230, and 240 Vac. (Low voltages are derived from these voltages, as listed in Table 5 on page 33 and Table 9 on page 53.) Press the ◄ button when the desired output value is displayed.

5. If the system includes any external battery cabinets, record the ampere-hour capacity of batteries installed in these cabinets. If using a standard cabinet, count the number of battery strings (two battery modules side-by-side equals one string). Each battery string contains 7.2 ampere-hours. Enter the total value in the next startup screen.
6. The system signals an alarm when the required output cannot be maintained with the loss of redundant power modules. The alarm is essentially disabled with a redundancy level set at 0.

If you want the system to notify you when the number of redundant power modules is less than a specified level, enter a redundancy level. Each increment above 0 indicates the number of modules that can be removed from operation before the alarm occurs. This setting affects only the alarm; the system continues to operate as an N+X system even if this parameter is left at the default value of 0.

```
Set Redundancy
RSetting 0
<- -> ESC
```

7. To password-protect the UPS On/Off function, press the ▲ or ▼ button to make your selection; then press the ➤ button. If a password is required, the UPS On and Off functions are accessible only after first entering the correct password value (0377).

```
ON OFF Password?
No
ESC
```

8. The UPS is now ready to operate, and displays the normal On/Off function screen.

Press the ON button on this screen to start the UPS.

These configuration parameters are accessible during normal UPS operation by pressing the Config button through the front panel display.
Chapter 8  Operation

The Powerware 9170+ UPS operates in several different modes. Normally it operates under internal control (Auto mode) to automatically protect loads connected to it. An operator can enable manual override should servicing or testing be required.

Figure 53 shows the operating modes. In Auto mode, the UPS automatically switches between modes depending on line and load conditions.

Double Conversion mode produces output power from the internal DC bus. The AC input power is rectified and boosted to supply this DC bus. The UPS switches automatically to and from Battery mode with no interruption (0 ms transfer time) as AC input power drops and returns. Batteries are charged in this mode.

Battery mode produces power from the batteries to supply the internal DC bus.

Internal Bypass (Bypass) mode shunts power flow around the DC/AC internal circuitry to keep the output powered with no line conditioning. Electromagnetic interference (EMI) and surge circuitry still protect the loads from voltage spikes and noise.

High Efficiency (H.E.) mode is a user-programmable automatic mode that allows power to flow through the internal UPS bypass path for as long as AC input stays within the user-defined set points. If the input voltage or frequency deviates beyond these set points, the UPS transfers to Double Conversion mode. Complete loss of input voltage causes the UPS to transfer to Battery mode. While in H.E. mode, the UPS provides passive EMI filtering in the power path.
Off mode turns off the output and most internal circuitry. Within this mode, Sleep mode turns off all internal circuitry when AC line is not present and battery voltage drops to a low threshold. If AC input voltage is not present in Off mode, the user can direct the UPS to enter Sleep mode by selecting the Battery Protect (BP) feature (see “Removing Input Power” on page 81). When AC input voltage returns in the Off mode (caused by a low battery alarm condition), the UPS automatically recovers and, if the Auto Restart parameter is enabled, switches to Double Conversion mode. Auto Restart is enabled as a factory-default.

After a discharge and subsequent low-battery shutdown, the UPS automatically recovers from Sleep mode if the Auto Restart parameter is enabled.

Figure 54 shows the basic functional elements of the UPS.
Turning the UPS On

The unit has no physical On/Off switch. Access the UPS On/Off function through the front panel display.

If the UPS is off, press the ON button through the front panel display to turn the UPS on again.

If the UPS has been manually set to operate in Bypass or Battery mode, change the System Control Mode Preference (menu 4 1) selection to Auto to return to normal Auto mode operation.

**NOTE** The UPS will not start operating if AC input voltage or frequency is beyond acceptable limits or if the system mode selection is set to Battery. The UPS can not go directly from Off to Battery.

Removing Input Power

Always transfer the UPS to Off mode before removing input power. The batteries will discharge if the input line voltage is disconnected or turned off without first turning off the UPS.

If the input power source will be disconnected or turned off for more than a day or two, transfer the UPS to Sleep mode: turn the UPS off, remove AC input power, press the On button, and then select Battery Protect (BP). Sleep mode allows the UPS to remain unpowered for up to six months without having to remove or recharge batteries.

Failure to properly power down the UPS could permanently damage any installed batteries. Also, if batteries become severely discharged, the UPS might not start immediately when input power is restored.
Front Panel Display

The front panel has an alphanumeric display, three LED indicators, and six pushbuttons as described in Figure 55 and in Table 10.

![Figure 55. UPS Front Panel](image)

Table 10. Front Panel Details

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Alphanumeric display of unit function and operating parameters. Also displays alarm/data logs.</td>
</tr>
<tr>
<td>2</td>
<td>Alarm LED (red) &lt;br&gt; Illuminates to signal that the unit has detected an alarm condition.</td>
</tr>
<tr>
<td>3</td>
<td>Battery LED (yellow) &lt;br&gt; Illuminates to signal that the unit is operating on battery power and producing output voltage.</td>
</tr>
<tr>
<td>4</td>
<td>Line LED (green) &lt;br&gt; Illuminates to signal that the unit is operating on AC utility power and producing output voltage.</td>
</tr>
<tr>
<td>A and B</td>
<td>Multi-function buttons, as labeled by the bottom line of the alphanumeric display.</td>
</tr>
<tr>
<td>C</td>
<td>Menu/Escape button, for moving into and out of display menus. Also, for avoiding a change to a parameter value.</td>
</tr>
<tr>
<td>▲ and ▼</td>
<td>Menu scroll up and down buttons. Also, for increasing/decreasing parameter value digits.</td>
</tr>
<tr>
<td>◀</td>
<td>Enter button, to activate/accept displayed parameter or operating mode.</td>
</tr>
</tbody>
</table>
Using the Front Panel Display

Figure 56 shows an example of the front panel display. The numbers in the upper left corner (1 2 9 in Figure 56) indicate the menu level. The word in the top center (USER) is the security level.

The number in the upper right corner (#2) identifies the cabinet slot (numbered from the top down) for a specific power module. #0 is defined as System, for observing overall system operation.

One or two triangles at the right of the display indicate which arrow buttons are active for moving within a menu level. See Figure 61 on page 90 for the complete system menu.

The words or symbols in the bottom line of the display define the function of the three buttons below the display:

- In Figure 56, Slot (button A) lets you observe the operation of a specific power module (the module in slot #2, in this example) or the overall system (slot #0).
- Top (button B) moves to the top item in the current menu level (in this example, 1 2 1).
- ESC (button C) exits the current menu level (in this example, to menu 1 2).
During normal operation, the display appears as shown in Figure 57:

- **Md**: Current UPS operating mode
- **St**: Operational state
- **Mn**: Number of power modules
- **Bn**: Number of battery module strings currently online
- **nn**: Total number of module slots in the cabinet

The count of battery strings does not include additional battery strings contained in connected external battery cabinets.

![Front Panel Display (Normal Operation)](image)

Operating parameters on the third line of the display vary depending on the operating mode. Use the ▼ and ▲ buttons to scroll through the available parameters. After five seconds of inactivity, the system automatically saves the parameter that was selected as the default display parameter. The parameters available for display are:

- Phase 1 Input Voltage
- Phase 2 Input Voltage
- Phase 1 Output Voltage
- Phase 2 Output Voltage
- Total System Percent Load
- Phase 1 Percent Load
- Phase 2 Percent Load
- Battery Voltage
- Estimated Battery Runtime
Parameters

The parameters describe the UPS operation. Some useful parameters are input and output voltage, input and output current, and battery voltage among others. Some are operator-adjustable, such as the local date and time and various operating limits. All parameters are password-protected. Although every operating condition and parameter is accessible through the front panel display, you may change a value only if you have entered the correct password.

**NOTE** After 10 minutes of inactivity, the UPS automatically deletes any active password level and returns to the normal running display.

Changing Parameter Settings

Changing an operating parameter is similar to setting initial parameters, as described in “Initial Startup Parameters” on page 75:

1. Use the Menu map (Figure 61 on page 90) to find the parameter you need to change, and move through the menu structure until the parameter name appears on the display.

2. Press the button to access the parameter value. The Enter Password screen automatically opens if permission is required for a particular parameter.

3. Enter the appropriate password, if applicable, and then change the parameter value.

4. Press the button again to save the change. To not save the change, press ESC instead of the button.
Reading the Powerware 9170+ System Logs

The Powerware 9170+ system makes an entry in its logs each time it sounds an alarm or runs on battery power. This information can help in diagnosing power problems. You can display the UPS Inverter and Alarm logs on the front panel display in menu 2.

Inverter Log

The inverter (Battery mode) log is in menu 2 1. Move through the menu structure by pressing the Menu button and pressing the button to move down to menu 2. Press to move to submenu 1 and press again to view the most recent entry in the inverter log.

The log stores up to 10 entries, in chronological order. Use the and buttons to scroll up and down through the log entries. Each entry shows the date and time the unit switched to battery operation (in 24-hour format) and the duration of battery operation (in hours and minutes).

A typical Inverter Log entry is shown in Figure 58:

```
  2 1 1   #0
  I  09/29  13:56  01:04
Line Fault
Slot   Top   ESC
```

Figure 58. Inverter Log Entry

Figure 58 displays the most recent inverter log (2 1 1). If the unit is still running on inverter (battery power), an asterisk (*) appears beside the date. The Battery mode operation occurred on “09/29” (September 29) at “13:56” (1:56 p.m.), and the batteries supplied power for “01:04” (1 hour and 4 minutes).

Table 11 lists the inverter messages.

Table 11. Inverter Log Messages

<table>
<thead>
<tr>
<th>Message</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Line Fault</td>
<td>UPS switched to battery because the input voltage was too high or low.</td>
</tr>
<tr>
<td>Battery Test</td>
<td>Battery test initiated inverter operation.</td>
</tr>
<tr>
<td>Manual</td>
<td>Operator initiated inverter operation.</td>
</tr>
</tbody>
</table>
Alarm Log

The alarm log is in menu 2 2. Move through the menu structure by pressing the Menu button and pressing the ▼ button to move down to menu 2. Press † and then press the ▼ button to move down to submenu 2. The display shows the most recent entry in the alarm log.

The log stores up to 10 entries, in chronological order. Use the ▲ and ▼ buttons to scroll up and down through the log entries. Each entry shows the alarm code, the alarm date and time (in 24-hour format), and the duration (in hours and minutes).

A typical alarm log entry is shown in Figure 59:

![Alarm Log Entry](image)

Figure 59. Alarm Log Entry

Figure 59 displays the sixth most-recent alarm (2 2 6). This UPS sounded alarm “A” (Low Battery). If the alarm is still active, an asterisk (*) displays beside the letter alarm code. The alarm occurred on “02/05” (February 5) at “17:51” (5:51 p.m.), and the alarm was active for “04:35” (4 hours and 35 minutes).

Some alarms indicate the specific power or battery module slot number. “Slot: nn” appears in the upper right hand corner, as shown in Figure 60, indicating the slot number where the fault occurred.

![Alarm Entry for Specific Slot Number](image)

Figure 60. Alarm Entry for Specific Slot Number
Table 12 lists the alarm log messages.

<table>
<thead>
<tr>
<th>Message</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open Cell</td>
<td>Battery failure caused by open cell.</td>
</tr>
<tr>
<td>Weak Battery</td>
<td>Battery failure caused by load test.</td>
</tr>
<tr>
<td>Phase Error</td>
<td>Internal error – contact your service representative.</td>
</tr>
<tr>
<td>Module Failure</td>
<td>Internal error – contact your service representative.</td>
</tr>
<tr>
<td>Excessive Transfers</td>
<td>Internal error – contact your service representative.</td>
</tr>
<tr>
<td>Precharge Failure</td>
<td>Internal error – contact your service representative.</td>
</tr>
<tr>
<td>Insufficient Batteries</td>
<td>Too few battery modules; decrease load or add battery modules.</td>
</tr>
<tr>
<td>Insufficient Modules</td>
<td>Too few power modules; decrease load or add power modules.</td>
</tr>
<tr>
<td>Incompatible Module</td>
<td>A power module with incompatible firmware has been installed in the system; contact your service representative.</td>
</tr>
</tbody>
</table>

**Battery Test**

**NOTE** The batteries must be fully charged and the UPS must not have been on battery within 24 hours of the battery test.

The Powerware 9170+ battery test runs automatically every 30 days by default and can also be performed manually. When the test is complete, the UPS automatically displays the results.

To initiate a manual test, select menu 3 1 1. Use menu 3 1 to set the battery test parameters, including the test interval and time of day.

During the battery test, the Powerware 9170+ performs an open cell test and displays the message “Open Cell Test” (firmware versions 2.22 and later) or “Open Cell” (firmware versions prior to 2.22). Both of these messages are different from the Open Cell alarm.
Menu Map

Figure 61 shows all the Powerware 9170+ system parameters. The menu structure has six primary-level menus, System Status Menu (1) through Service Menu (6). Each primary menu has secondary items numbered by their location under the primary menu. Use the various buttons as shown in the map to navigate to the desired parameter.
Figure 61. Powerware 9170+ System Menu Map
Chapter 9  Communication

Powerware offers several methods of communicating with your Powerware 9170+ system in addition to the front panel display:

- Powerware LanSafe® Power Management Software
- Optional interface kits
- Communication slots
- Dedicated input signals
- DB-9 communication port

Powerware LanSafe Power Management Software

Each Powerware 9170+ UPS ships with Powerware LanSafe Power Management Software and an interface cable. To begin installing Powerware LanSafe software, see the instructions accompanying the Software Suite CD.

Powerware LanSafe software uses an RS-232 serial link to communicate with the UPS, and it provides you with up-to-date graphics of UPS power and system data and power flow. It also gives you a complete record of critical power events, and it notifies you of important UPS or power information. If there is a power outage and the Powerware 9170+ system battery power becomes low, Powerware LanSafe software can automatically shut down your computer system to protect your data before the UPS shutdown occurs.

Optional Interface Kits

For computer systems that already have UPS monitoring software, Powerware offers interface cable kits for connecting the Powerware 9170+ system to your computer system. The kit includes the cable, adapters, and instructions.
Communication Slots

The Powerware 9170+ UPS has two communication slots that allow quick installation of the optional BestDock™ cards. These interface cards extend the capabilities of the Powerware 9170+ system to provide compatibility with network and remote monitoring/management systems.

ConnectUPS™ Web/SNMP Card (BD Model)

The ConnectUPS-BD Web/SNMP Card provides the Powerware 9170+ system with its own ethernet network connection, allowing it to be remotely monitored and controlled via industry-standard Internet browsers. The HTML interface enables UPS monitoring and management from anywhere on the Internet or within your intranet. In addition, third-party Simple Network Management Protocol (SNMP) software packages may also be used to communicate remotely with the Powerware 9170+ system.

The ConnectUPS-BD Web/SNMP Card also allows UPS-dependent computer systems to automatically shut down during extended power outages using the NetWatch client software provided on the Software Suite CD or Web site.

Relay Interface Card (BestDock Model)

The BestDock Relay Interface Card provides true relay contact output to peripheral devices. Outputs are user-selectable as normally open or normally closed. Refer to the instructions included with the relay card for more detail.

Dedicated Input Signals

**Emergency Power-off:** Connection to a facility Emergency Shutdown switch provides a method for emergency Powerware 9170+ system shutdown. Opening this connection creates an immediate shutdown of the Powerware 9170+ UPS output.

**Bypass:** The signal from an external bypass switch, to isolate the Powerware 9170+ system for maintenance purposes, tells the UPS to go into Internal Bypass mode.
**On-Generator:** An external signal can indicate that the input power is being supplied by a generator. Closure of this contact causes the UPS to change the following parameters to preset values that are designed to optimize performance during periods of generator instability:

- **Phase Lock Window and Frequency Slew Rate.** These parameters increase the rate at which the UPS tracks the input line, which causes fewer recognized line faults during generator instability.

- **Frequency Glitch Count.** This parameter increases the number of bad frequency cycles before the unit transfers to battery power, allowing the UPS to operate smoothly during generator instability without transferring to battery.

- **Maximum Delta and Line Delta.** These parameters widen the acceptable input voltage range, allowing the UPS to ignore any transient voltage regulation problems a generator may experience during unstable periods.

These parameters are also available to trained service personnel through the Service Menu.

See Figure 15 on page 26 and Figure 22 on page 32 to make the connection for all dedicated input signals.
### DB-9 Communication Port

Table 13 explains the functions of the pins on the Powerware 9170+ DB-9 communication port. This port is on the Powerware 9170+ UPS rear panel, as shown in Figure 50 on page 70.

<table>
<thead>
<tr>
<th>Pin</th>
<th>Function</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Low Battery Alarm</td>
<td>Pin 1 shifts from RS-232 Low (positive voltage) to RS-232 High (negative voltage) and remains high whenever the UPS enters a Low Battery alarm state.</td>
</tr>
<tr>
<td>2</td>
<td>RS-232 Transmit Data</td>
<td>Sends outgoing RS-232 communication data at 9600 baud, 8 bits, no parity, 1 stop bit.</td>
</tr>
</tbody>
</table>
**RS-232 Shutdown Function.** If Pin 3 receives an RS-232 Low signal (+Vdc) for at least 5 seconds, but not more than 7 seconds, during an AC Failure condition, the UPS output shuts off following a delay of 120 seconds (±5 seconds).  
• The UPS output shuts off even if the normal AC input power is restored during the 120 second delay.  
• The UPS output automatically restarts after the UPS determines the normal AC input power is stable.  
• The shutdown and restart timing represented by the functionality of Pin 3 is independent from the shutdown and restart timing specified from the host software. |
| 4    | Reserved                           | Loopback to Pin 6                                                                                                                                  |
| 5    | Common                             | Signal Ground                                                                                                                                     |
| 6    | Reserved                           | Loopback to Pin 4                                                                                                                                  |
| 7    | No Connection                      | Open pin                                                                                                                                                                                                     |
| 8    | AC Fail Signal (On-Battery)       | Pin 8 shifts from RS-232 Low (positive voltage) to RS-232 High (negative voltage) and remains high for 15 seconds (±1 second) after the UPS detects an AC Failure condition, assuming the condition still exists after the 15 seconds.  
When the AC Failure condition no longer exists, the signal returns to the RS-232 Low state (positive voltage). |
| 9    | No Connection/DC Supply Voltage   | The UPS is factory-set with Pin 9 disconnected, but can be enabled through a technician-replaceable jumper inside the UPS. The jumper setting MUST be changed by a qualified service technician.  
When enabled, Pin 9 provides supply voltage for use with external connectivity devices requiring DC power directly from the UPS DB-9 port (nominal 12 Vdc/5W; 8V minimum, 24V maximum). Use only Powerware brand connectivity devices. |
Chapter 10  Maintenance

Routine Maintenance

**NOTE**  Observe important safety precautions while performing these checks.

**NOTE**  Powerware recommends that you schedule preventive maintenance checks at least every six months.

The Powerware 9170+ system is designed to provide years of trouble-free operation. Its internal control system checks the batteries and inverter periodically to ensure reliable operation.

The Powerware 9170+ UPS and optional external battery cabinets do require some attention to assure continued reliable service. Follow Powerware’s recommended maintenance schedule, which includes:

- Check operating environment for clean, cool, dry conditions.
- Inspect and clean the cabinet.
- Check operation of fans (power modules).
- Check and tighten all connections.
- View and record the alarm and inverter logs.
- Check the batteries.
- Check the displayed UPS readings against actual measurements and recalibrate if necessary.
- Perform a system test.
- Check and record the values of the parameters in the System Status Menu (menu 1) online and on battery.
- Check the MOV surge suppression pack.

For more information on preventive maintenance checks, contact your service representative.
**Storage Temperature**

Store the Powerware 9170+ battery modules (in the UPS or external battery cabinet) at –20 to +40°C (–4 to +104°F). Batteries will have a longer shelf life if they are kept below +25°C (+77°F). The Powerware 9170+ UPS or battery cabinet without batteries may be stored at –40 to +60°C (–40 to +140°F).

**External Bypass Switch (Make-Before-Break Only) Operation**

Press the red button beside the switch before turning the Powerware MBB bypass switch. This button:

- Sends an electrical signal to the UPS to switch to the internal Bypass mode (if it is not already operating in that mode).
- Operates a mechanical interlock, to prevent the switch from being turned without first signaling the UPS.

**NOTE** When the red button is released, the UPS remains in its internal Bypass mode. Return the UPS to Auto mode by selecting that mode on the front panel display.

**Battery Replacement**

The Powerware 9170+ hot-swappable feature lets you replace the battery modules without disconnecting the load or damaging the batteries.

**NOTE** The Powerware 9170+ UPS will operate with uncharged (or no) batteries, but will have limited (or no) battery backup capability. Backup protection requires at least three battery strings for every four power modules. The UPS may indicate an alarm with no batteries present.

To replace battery modules in pairs:

1. Remove the front covers from the battery modules to replace.
   - The covers have spring latches on the left and right sides that hold them in place.
2. Grasp the battery module handle and press down on the latch release.
3. Pull the module out approximately 17 cm (7") to the secondary stop on top of the module.

4. Press down on the secondary stop release, pull the module out farther, and support the module weight with your second hand as you remove the module from the cabinet.

5. Remove the battery module beside the first in a similar manner. Label the original modules with masking tape or some other identifier.

6. After removing a pair (one string) of battery modules, install a replacement pair. Replacements may be installed in empty cabinet slots before removing the original battery modules.

7. When all desired battery modules have been replaced, replace the front cover(s).

8. If the batteries are not properly installed, the Open Cell alarm activates. Check the batteries in the slot indicated on the alarm screen.

**Power Module Replacement**

The Powerware 9170+ hot-swap feature lets you replace a power module without disconnecting the load or damaging the UPS.

**NOTE** The UPS may switch to internal Bypass mode if the remaining power modules are insufficient to supply the required power. If empty slots exist, install replacement modules before removing original ones.

Use care in removing and installing power modules. To remove a power module:

1. Remove the front cover.

   The cover has spring latches on the left and right sides that hold it in place.

2. Loosen the thumbscrew on the module handle. Press down on the latch release at the center of the module handle and pull the handle down.

   As the module handle fully extends, the module disconnects. Slide the module slowly out of the cabinet.
3. Use two hands to support the module. When fully extended, lower the front down slightly and lift the rear edge over the safety stop on the center support rail.

4. Treat the original and replacement modules with care to avoid damaging connectors or internal circuitry. Label the original module with masking tape or some other identifier. Record the serial number of the replacement module for your warranty.

5. Insert the replacement module by sliding it carefully into the cabinet. Lower the front down slightly and lift the rear edge over the safety stop on the center support rail. Keep the module handle extended until the module is fully inserted.

6. Raise the power module handle to secure the module into the cabinet. Be sure the handle latch snaps into place. Tighten the thumbscrew on the handle.

7. Replace the front cover.
Chapter 11 Specifications

This section provides the following specifications for the Powerware 9170+ models:
- Electrical input and output
- Isolation
- Model specifications
- Environmental and safety
- Battery
- Weights and dimensions

Table 14. Electrical Input and Output

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Input Voltage</td>
<td>200–240 Vac or 100/200, 110/220, 120/208, 120/240, 127/220 Vac</td>
</tr>
<tr>
<td>Input Voltage Range</td>
<td>176–276 Vac*</td>
</tr>
<tr>
<td>Nominal Output Voltage</td>
<td>200–240 Vac or 100/200, 110/220, 120/208, 120/240, 127/220 Vac</td>
</tr>
<tr>
<td>Nominal Frequency</td>
<td>Online: 50/60 Hz auto-sensing; output frequency tracks input frequency to selectable limit (±0.1 to ±5.0 Hz; ±3.0 Hz default); switches to battery operation outside this tolerance On battery: 50 Hz or 60 Hz ±0.1 Hz</td>
</tr>
<tr>
<td>Regulation</td>
<td>±3% load regulation (under any line, load, or battery condition)</td>
</tr>
<tr>
<td>Voltage Waveform</td>
<td>Sine wave; &lt;3% THD at rated linear loads, computer-grade power</td>
</tr>
<tr>
<td>Overload Capability</td>
<td>150% for 10 seconds; 300% for 12 cycles</td>
</tr>
<tr>
<td>DC Input Protection</td>
<td>DC fuse and battery charger overvoltage limit network</td>
</tr>
<tr>
<td>Output Protection</td>
<td>Microprocessor-sensed overvoltage and overcurrent, with fuse backup</td>
</tr>
<tr>
<td>Efficiency in Double-Conversion mode</td>
<td>&gt;88%</td>
</tr>
<tr>
<td>Efficiency in Double-Conversion mode (with Isolated Output)</td>
<td>&gt;84%</td>
</tr>
<tr>
<td>Efficiency in Bypass mode (with Isolated Output)</td>
<td>&gt;96%</td>
</tr>
</tbody>
</table>

* 176–250 Vac for universal power modules producing 200 and 208 Vac nominal output voltage. 152–239 Vac for 120/208 and 127/220.
Table 15. Isolation

| Models 0650C and 0660C Output Neutral-to-Ground Bonding | ±3% load regulation (under any line, load, or battery condition) Neutral is carried through from input to output; a separate neutral-to-ground bond is not required. |
| Model 0650I, 0660I, and 0660J Isolation, Including Output Neutral-to-Ground Bonding | True, separately derived power source as defined by National Electrical Code Article 250-5d, with output neutral bonded to ground. No direct connection between input and output; neutral-to-ground bond is required; other local codes may take precedence. |

Table 16. Split-Phase Model Specifications (ASY-0673)

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 kVA, 2500 Watts</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>200</td>
<td>16A</td>
<td>15A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>15A</td>
<td>14A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>14A</td>
<td>14.5A</td>
<td>25A</td>
<td>285W (0.98 kBTU/hr)</td>
</tr>
<tr>
<td>220</td>
<td>13A</td>
<td>14A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>14.5A</td>
<td>13A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>14A</td>
<td>12.5A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>6 kVA, 5000 Watts</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
</tr>
<tr>
<td>220</td>
</tr>
<tr>
<td>208</td>
</tr>
<tr>
<td>220</td>
</tr>
<tr>
<td>230</td>
</tr>
<tr>
<td>240</td>
</tr>
</tbody>
</table>

* In High-Efficiency and Bypass modes the input current equals the output current plus 2A for each power module in the system.
For redundant power module operation (N+X), increase the input current rating by 2A for each additional redundant power module.
### Table 16. Split-Phase Model Specifications (ASY-0673) Continued

#### 9 kVA, 7500 Watts

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>48A</td>
<td>45A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>45A</td>
<td>42A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>42A</td>
<td>43.5A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>39A</td>
<td>42A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>43.5A</td>
<td>39A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>42A</td>
<td>37.5A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### 12 kVA, 10000 Watts

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>64A</td>
<td>60A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>60A</td>
<td>56A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>56A</td>
<td>58A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>52A</td>
<td>56A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>58A</td>
<td>52A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>56A</td>
<td>50A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### 15 kVA, 12500 Watts

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>80A</td>
<td>75A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>75A</td>
<td>70A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>70A</td>
<td>72.5A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>65A</td>
<td>70A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>72.5A</td>
<td>65A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>70A</td>
<td>62.5A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* In High-Efficiency and Bypass modes the input current equals the output current plus 2A for each power module in the system.
For redundant power module operation (N+X), increase the input current rating by 2A for each additional redundant power module.
### Table 16. Split-Phase Model Specifications (ASY-0673) Continued

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>96A</td>
<td>90A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>90A</td>
<td>84A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>84A</td>
<td>77A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>78A</td>
<td>84A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>87A</td>
<td>78A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>84A</td>
<td>75A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* In High-Efficiency and Bypass modes the input current equals the output current plus 2A for each power module in the system.
For redundant power module operation (N+X), increase the input current rating by 2A for each additional redundant power module.

### Table 17. Universal Model Specifications (ASY-0674)

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>14A</td>
<td>15A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>13.5A</td>
<td>14.5A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>13A</td>
<td>14A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>12.5A</td>
<td>13A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>12A</td>
<td>12.5A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* In High-Efficiency and Bypass modes the input current equals the output current plus 2A for each power module in the system.
For redundant power module operation (N+X), increase the input current rating by 2A for each additional redundant power module.
### Table 17. Universal Model Specifications (ASY-0674) Continued

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 kVA, 4200 Watts</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>200</td>
<td>28A</td>
<td>30A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>27A</td>
<td>29A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>26A</td>
<td>28A</td>
<td>40A</td>
<td>570W (1.95 kBTU/hr)</td>
</tr>
<tr>
<td>230</td>
<td>25A</td>
<td>26A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>24A</td>
<td>25A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9 kVA, 6300 Watts</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>200</td>
<td>42A</td>
<td>45A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>40.5A</td>
<td>43.5A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td>39A</td>
<td>42A</td>
<td>60A</td>
<td>860W (2.93 kBTU/hr)</td>
</tr>
<tr>
<td>230</td>
<td>37.5A</td>
<td>39A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>36A</td>
<td>37.5A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12 kVA, 8400 Watts</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>200</td>
<td>56A</td>
<td>60A</td>
<td>80A</td>
<td>1145W (3.90 kBTU/hr)</td>
</tr>
<tr>
<td>208</td>
<td>54A</td>
<td>58A</td>
<td>80A</td>
<td>1145W (3.90 kBTU/hr)</td>
</tr>
<tr>
<td>220</td>
<td>52A</td>
<td>56A</td>
<td>80A</td>
<td>1145W (3.90 kBTU/hr)</td>
</tr>
<tr>
<td>230</td>
<td>50A</td>
<td>52A</td>
<td>80A</td>
<td>1145W (3.90 kBTU/hr)</td>
</tr>
<tr>
<td>240</td>
<td>48A</td>
<td>50A</td>
<td>80A</td>
<td>1145W (3.90 kBTU/hr)</td>
</tr>
</tbody>
</table>

* In High-Efficiency and Bypass modes the input current equals the output current plus 2A for each power module in the system.

For redundant power module operation (N+X), increase the input current rating by 2A for each additional redundant power module.
### Table 17. Universal Model Specifications (ASY-0674) Continued

#### 15 kVA, 10500 Watts

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>70A</td>
<td>75A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>67.5A</td>
<td>72.5A</td>
<td>100A</td>
<td>1430W (4.88 kBTU/hr)</td>
</tr>
<tr>
<td>220</td>
<td>65A</td>
<td>70A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>62.5A</td>
<td>65A</td>
<td>100A</td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>60A</td>
<td>62.5A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### 18 kVA, 12600 Watts

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Input Current*</th>
<th>Output Current</th>
<th>Input Service*</th>
<th>Heat Dissipation Normal Mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>84A</td>
<td>90A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>208</td>
<td>81A</td>
<td>87A</td>
<td>125A</td>
<td>1720W (5.85 kBTU/hr)</td>
</tr>
<tr>
<td>220</td>
<td>78A</td>
<td>84A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>230</td>
<td>75A</td>
<td>78A</td>
<td></td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>72A</td>
<td>75A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* In High-Efficiency and Bypass modes the input current equals the output current plus 2A for each power module in the system.

For redundant power module operation (N+X), increase the input current rating by 2A for each additional redundant power module.
Table 18. Environmental and Safety

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
</table>
| **Operating Temperature** | 0°C to 40°C (32°F to 104°F)  
Optimal battery performance: 25°C (77°F) |
| **Storage Temperature**   | UPS with battery modules: –20°C to +40°C (–4°F to 104°F)  
UPS without batteries: –40°C to +60°C (–40°F to 140°F) |
| **Relative Humidity**     | 5–95% noncondensing |
| **Operating Altitude**    | Up to 3,050 meters above sea level (10,000 ft)  
The maximum operating ambient temperature decreases 1°C per 300m above 1525m (2°F per 1000 ft above 5000 ft) |
| **Non-Operating Altitude**| Up to 12,200m above sea level (40,000 ft) |
| **Ventilation**           | The air around the UPS must be clean and free of dust, corrosive chemicals, and other contaminants. The Powerware 9170+ UPS uses internal fans to circulate the air for cooling. The air must be free to circulate around the UPS and battery cabinet(s). Do not operate the UPS in a sealed room or container. |
| **Audible Noise**         | Less than 53 dBA |
| **Surge Suppression**     | ANSI C62.41 Category B (formerly IEEE 587); IEC 61000-4-5 |
| **Safety Conformance**    | CAN/CSA C22.2, No. 107.1; UL 1778;  
EN 50091-1-1 and IEC 60950 |
| **Agency Markings**       | UL, cUL, TÜV, CE, C-Tick, BCIQ |
| **EMC (Class A)**         | EN 50091-2, FCC Part 15, ICES-003, VCCI |

Table 19. Battery

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Configuration</strong></td>
<td>(2) 60V, 7.2 Ah batteries per string</td>
</tr>
<tr>
<td><strong>Voltage</strong></td>
<td>120 Vdc</td>
</tr>
<tr>
<td><strong>Type</strong></td>
<td>Sealed, maintenance-free, valve-regulated, lead-acid</td>
</tr>
</tbody>
</table>
| **Charging**  | Recharge time: 4 hr after full-load resistive discharge; 8 hr after half-load resistive discharge, using standard internal battery charger.  
Optional battery chargers at higher current ratings will be available for future product release. |
### Table 20. Weights and Dimensions

<table>
<thead>
<tr>
<th>Cabinet Size</th>
<th>Height</th>
<th>Width</th>
<th>Depth</th>
<th>Weight*</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-slot</td>
<td>45 cm (17.75&quot;)</td>
<td>43 cm (17.0&quot;)</td>
<td>65 cm (25.5&quot;)</td>
<td>30 kg (66 lb)</td>
</tr>
<tr>
<td>3-slot (with caster cart)</td>
<td>49.5 cm (19.5&quot;)</td>
<td>43 cm (17.0&quot;)</td>
<td>65 cm (25.5&quot;)</td>
<td>35 kg (78 lb)</td>
</tr>
<tr>
<td>6-slot</td>
<td>80 cm (31.5&quot;)</td>
<td>43 cm (17.0&quot;)</td>
<td>65 cm (25.5&quot;)</td>
<td>47 kg (103 lb)</td>
</tr>
<tr>
<td>6-slot (with caster cart)</td>
<td>84.5 cm (33.25&quot;)</td>
<td>43 cm (17.0&quot;)</td>
<td>65 cm (25.5&quot;)</td>
<td>52 kg (115 lb)</td>
</tr>
<tr>
<td>9-slot</td>
<td>119.5 cm (47.0&quot;)</td>
<td>61 cm (24.0&quot;)</td>
<td>72.5 cm (28.5&quot;)</td>
<td>72 kg (158 lb)</td>
</tr>
<tr>
<td>12-slot</td>
<td>154.5 cm (60.75&quot;)</td>
<td>61 cm (24.0&quot;)</td>
<td>72.5 cm (28.5&quot;)</td>
<td>89 kg (196 lb)</td>
</tr>
</tbody>
</table>

* Add the following weights for isolation transformers:
  - 3-slot cabinet: 30 kg (66 lb)
  - 6-slot cabinet: 64 kg (140 lb)
  - 12-slot cabinet: 125 kg (275 lb)

Optional floor anchor kit weighs 4 kg (9 lb)
Each battery module weighs 14 kg (30 lb)
Each power module weighs 8 kg (17 lb)
# Chapter 12  Troubleshooting

The following table provides answers to commonly asked questions.

<table>
<thead>
<tr>
<th>Question: “How do I...”</th>
<th>Answer</th>
</tr>
</thead>
</table>
| **Turn the UPS on?**     | Verify that all power modules are securely plugged into the cabinet, and each module handle is latched.  
If external battery cabinets are installed, confirm that the DC disconnect switch button on the back of the cabinet is closed (pulled out). To close the DC disconnect switch button, insert the switch key supplied with the cabinet into the button and turn clockwise 1/2-turn. Pull the button out to close the switch. Turn the key back counter-clockwise, and remove the key.  
If an external bypass switch is installed, turn the switch to the LINE or UPS position.  
Refer to the front panel display and press the button labeled ON. (If On/Off control is password-protected, enter the user password: 0377.) Confirm the selection by pressing the button labeled Yes. After a few seconds, the green LED illuminates to signal the UPS is operating and producing power. |
| **Turn the UPS off?**     | Refer to the front panel display and press the button labeled OFF. Confirm the selection by pressing the button labeled Yes. (If On/Off control is password-protected, enter the user password: 0377.)  
In the event of a front panel display failure, you can turn the unit on or off using a computer connected to the communication port.  
In an emergency or when the above two methods fail to turn the unit off, remove the front covers, and unlatch and pull the handles of all power modules out at least 2.5 cm (1”) to turn off the power control circuitry. If your UPS has external battery cabinets, push in the DC disconnect switch button on the back of the battery cabinet nearest to the UPS cabinet. |
<p>| <strong>Turn off the alarm beeps?</strong> | Press the lower left button on the front panel display. Note the alarm message and see “Alarms” on page 109 to correct the problem. After the problem has been resolved, press the lower center button to clear the alarm. |
| <strong>View the alarm log?</strong>   | Go to menu 2 2. Press the [arrow down] button to view the most recent alarm. Press the [arrow up] button to scroll down through the log to view previous alarms. |
| <strong>Install the Powerware LanSafe software?</strong> | See the instructions accompanying the Software Suite CD. |
| <strong>Check the input or output voltage?</strong> | Go to menus 1 1 2 and 1 1 3 for the input voltage; go to menus 1 2 2 and 1 2 3 for the output voltage. |
| <strong>Check the battery voltage?</strong> | Go to menu 1 3 1. To view other system status parameters, see the Menu map on page 90. |</p>
<table>
<thead>
<tr>
<th>Question: “How do I...”</th>
<th>Answer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Check the condition of the batteries?</td>
<td>The results of the most recent battery test are stored at menu 3121. To run a test of battery condition, go to menu 311 and press the button. When the test is complete, the results are again stored in the Battery Results parameter.</td>
</tr>
<tr>
<td>Change the battery low-voltage alarm threshold? (or any other alarm or operating limit?)</td>
<td>This parameter requires a trained person, knowing the correct password, to perform. Without the proper password, you are able to only view operating limits, not change them. Only authorized personnel should change these limits. For information about making this or other password-protected adjustments, contact your service representative.</td>
</tr>
<tr>
<td>Apply power to the load if the unit will not operate?</td>
<td>Turn the optional external bypass switch to either the SERVICE or the LINE position. In these two positions, utility power flows directly to the load. In the SERVICE position, the UPS does not receive utility power and may be worked on for maintenance purposes.</td>
</tr>
<tr>
<td>Turn the external bypass switch?</td>
<td>If the bypass switch is a Make-Before-Break type, you must press the red button beside the switch before turning the switch.</td>
</tr>
<tr>
<td>Set the UPS to turn on in High Efficiency mode?</td>
<td>Go to menu 41. Select the system mode desired at power-on by pressing the or button. When the display shows Auto High Efficiency, press the button.</td>
</tr>
<tr>
<td>Set the UPS to operate in High Efficiency mode on weekends?</td>
<td>The Powerware 9170+ system will not change operating modes as a timed event. But, if you wish to conserve energy, before leaving for the weekend, go to menu 41. Select High Efficiency and press the button. After the weekend, return to the Automatic mode by going to menu 41 again, and selecting Auto followed by pressing the button.</td>
</tr>
<tr>
<td>Change the level of system redundancy?</td>
<td>To view or change the redundancy level, go to menu 425.</td>
</tr>
<tr>
<td>Change the batteries?</td>
<td>Each side-by-side pair of battery modules forms one series string on the battery bus. See “Battery Replacement” on page 96 for the battery replacement procedure.</td>
</tr>
<tr>
<td>Add/delete one or more strings of batteries?</td>
<td>Physically install or remove battery modules as described on page 68. Record capacity of external battery strings (in all external battery cabinets) by going to menu 426.</td>
</tr>
<tr>
<td>Add/delete one or more power modules?</td>
<td>Physically install or remove power modules as described on page 68. The system operating software senses the number and location of all power modules in the cabinet. If you want to change the number of redundant power modules, go to menu 425 and change the level of system redundancy.</td>
</tr>
</tbody>
</table>
Alarms

Figure 62 shows a typical alarm display. Alarms are annunciated by a constant Alarm LED and a constant beep. During alarm display, button (A) silences the audible alarm, button (B) clears the alarm display, and button (C) performs the normal Escape function to exit from the alarm display. The button lets you scroll through all alarms.

![Figure 62. Typical System Active Alarm Display](image)

Figure 63 shows a detailed alarm entry. Some alarms provide additional information on the second line of the display to help identify the cause of the alarm. The third line may also display a specific slot number where the fault occurred. If the alarm is not specific to a slot number, “System” appears on the display.

![Figure 63. Detailed Alarm Entry](image)

When the Powerware 9170+ UPS detects an alarm condition, the UPS displays the alarm with the following indications:

- Illuminates the red LED next to the front panel display
- Sounds an audible alarm
- Displays an alarm message
When an alarm occurs, follow these steps:

1. Observe the display to see which alarm is active.

   **NOTE** To find out if more than one alarm is active, press \( \downarrow \). This switches the display between alarm messages. To silence the audible alarm, press button (A) below the display.

2. Find the alarm message in Table 22 or Table 23 and follow the instructions to resolve the problem. To clear an alarm after resolving the problem, press button (B) below the display. If the problem is still present, the alarm will sound again after a short delay.

Table 22 contains descriptions of critical alarm messages. Critical alarms require immediate operator attention and corrective action.

### Table 22. Critical Alarm Messages

<table>
<thead>
<tr>
<th>Alarm Message</th>
<th>What It Means</th>
<th>What to Do</th>
</tr>
</thead>
<tbody>
<tr>
<td>A Low Battery</td>
<td>The UPS has shut down after running on battery and discharging the batteries.</td>
<td>Wait for AC input power to be restored. When AC input power returns, the UPS begins recharging batteries and applies power to the load.</td>
</tr>
<tr>
<td>C High Battery</td>
<td>The battery voltage is too high because of a charger problem, battery problem, or incorrect parameter setting.</td>
<td>Contact your service representative.</td>
</tr>
<tr>
<td>E Low AC Output</td>
<td>The UPS has shut down because the AC output voltage is too low to provide power to the load.</td>
<td>Contact your service representative.</td>
</tr>
<tr>
<td>F High AC Output</td>
<td>The UPS has shut down because the AC output voltage is too high.</td>
<td>Contact your service representative.</td>
</tr>
<tr>
<td>S High AC Input</td>
<td>The AC input voltage is too high; any further increase to the voltage may damage the UPS.</td>
<td>This alarm automatically clears when input voltage returns to normal limits. The UPS will continue to support the load until the batteries are depleted.</td>
</tr>
<tr>
<td>G Output Overload</td>
<td>The load is requiring more power than the UPS power modules are capable of supplying, and the UPS has switched to Bypass mode.</td>
<td>Switch off your equipment one piece at a time until the alarm stops.</td>
</tr>
<tr>
<td>I Overload Shutdown</td>
<td>The UPS has shut down due to excessive load.</td>
<td>Remove excess load(s) from the UPS output and restart the UPS by pressing the ON button through the front panel display.</td>
</tr>
<tr>
<td>H High Heatsink Temperature</td>
<td>The inverter temperature is too high. If the temperature reaches a preset limit, the unit will shut down.</td>
<td>If the UPS has not shut down, bypass the UPS or shut down your equipment, and turn the UPS off. Contact your service representative.</td>
</tr>
<tr>
<td>Alarm Message</td>
<td>What It Means</td>
<td>What to Do</td>
</tr>
<tr>
<td>---------------------</td>
<td>------------------------------------------------------------------------------</td>
<td>---------------------------------------------------------------------------</td>
</tr>
<tr>
<td>P EPO</td>
<td>The Emergency Power-off function has been activated.</td>
<td>Deactivate the external EPO switch and restart the UPS by pressing the ON button through the front panel display.</td>
</tr>
<tr>
<td>T Call Service</td>
<td>The UPS has detected a problem that requires service.</td>
<td>Contact your service representative.</td>
</tr>
<tr>
<td>T Call Service Phase Error</td>
<td>The UPS has detected the input phase rotation to be incompatible with its output wiring and will not start up.</td>
<td>Correct the input wiring problem and restart the UPS.</td>
</tr>
<tr>
<td>T Call Service Module Failure</td>
<td>A power module has detected an internal fault and has shut down.</td>
<td>Look for the slot number (third line on display) of the power module and replace the defective module.</td>
</tr>
<tr>
<td>T Call Service Module Handle Open (firmware versions 2.22 and later)</td>
<td>The UPS has detected an open power module handle.</td>
<td>Look for the slot number (third line on display) of the power module and close the handle.</td>
</tr>
<tr>
<td>T Call Service Excessive Transfers</td>
<td>The UPS has detected an excessively high number of automatic transfers from High Efficiency mode, and has switched to Double Conversion (Auto) mode.</td>
<td>Contact your service representative.</td>
</tr>
<tr>
<td>T Call Service Precharge Failure</td>
<td>A power module has detected an initialization sequence problem and will not start up.</td>
<td>Look for the slot number (third line on display) of the affected module. Contact your service representative.</td>
</tr>
<tr>
<td>T Call Service Incompatible Module</td>
<td>A power module with incompatible firmware has been installed in the system.</td>
<td>Look for the slot number (third line on display) of the affected module. Contact your service representative.</td>
</tr>
<tr>
<td>5 Fan Failure</td>
<td>The UPS has detected a module fan problem that requires service.</td>
<td>Contact your service representative.</td>
</tr>
</tbody>
</table>
Table 23 contains descriptions of non-critical alarm messages. Non-critical alarms are not as urgent as critical alarms, but should be attended to as soon as convenient to avoid the problem becoming critical.

### Table 23. Non-Critical Alarm Messages

<table>
<thead>
<tr>
<th>Alarm Message</th>
<th>What It Means</th>
<th>What to Do</th>
</tr>
</thead>
<tbody>
<tr>
<td>B Near Low Battery</td>
<td>The battery voltage has reached the Near Low Battery set point.</td>
<td>If the voltage increases, the alarm clears automatically. If it drops further, it will cause a Low Battery alarm.</td>
</tr>
<tr>
<td>D Low Runtime</td>
<td>Batteries in the cabinet are nearly discharged.</td>
<td>Perform an orderly shutdown of all equipment and wait for AC input power to return. When AC input power returns, the UPS begins recharging batteries and automatically restarts.</td>
</tr>
<tr>
<td>O Check Memory</td>
<td>The configuration as stored in the system memory may have been corrupted.</td>
<td>Look for the slot number (third line on display) of the failed module. Contact your service representative.</td>
</tr>
<tr>
<td>M Check Battery</td>
<td>The batteries have failed an automatic system test.</td>
<td>Contact your service representative.</td>
</tr>
<tr>
<td>M Check Battery Open Cell</td>
<td>A battery (pair of modules) has failed an open cell test.</td>
<td>Look for the slot number (third line on display) of the failed modules. Verify that both battery modules are properly installed. If properly installed, replace both battery modules.</td>
</tr>
<tr>
<td>M Check Battery Weak Battery</td>
<td>The system batteries have degraded to the point where system runtime is less than the designed rating.</td>
<td>Replace all battery modules.</td>
</tr>
<tr>
<td>U Low Redundancy</td>
<td>The number of active power modules is too low to provide the programmed redundancy level to protect the current load.</td>
<td>The unit is able to protect the equipment, but will not be fault tolerant. To regain the desired redundancy, either add power modules or reduce the load.</td>
</tr>
<tr>
<td>U Low Redundancy Insufficient Batteries</td>
<td>The UPS load exceeds 2800 watts per battery string. The system will protect the load during short power outages, but battery degradation or damage may result.</td>
<td>Reduce the load or install additional battery modules (two modules per string).</td>
</tr>
<tr>
<td>U Low Redundancy Insufficient Modules</td>
<td>The number of active power modules is too few to provide the programmed redundancy level while protecting the load. The UPS will protect the load, but will not be fault tolerant.</td>
<td>Reduce the load or install additional power modules.</td>
</tr>
</tbody>
</table>
Service and Support

If you have any questions or problems with the UPS, call your Local Distributor or the Help Desk at one of the following telephone numbers and ask for a UPS technical representative.

United States: 1-800-356-5737 or 1-919-870-3149
Canada: 1-800-461-9166 ext 260
All other countries: Call your local service representative

Please have the following information ready when you call the Help Desk:

- Model number
- Serial number
- Version number (if available)
- Date of failure or problem
- Symptoms of failure or problem
- Customer return address and contact information

If repair is required, you will be given a Returned Material Authorization (RMA) Number. This number must appear on the outside of the package and on the Bill Of Lading (if applicable). Use the original packaging or request packaging from the Help Desk or distributor. Units damaged in shipment as a result of improper packaging are not covered under warranty. A replacement or repair unit will be shipped, freight prepaid for all warrantied units.

NOTE For critical applications, immediate replacement may be available. Call the Help Desk for the dealer or distributor nearest you.
**Chapter 13  Warranty**

**Two-Year Limited Warranty (US and Canada)**

**Powerware UPS Models: 9150, 9155, 9170+, and FERRUPS® 4.3–18 kVA**

**WARRANTOR:** The warrantor for the limited warranties set forth herein is Eaton Power Quality Corporation, a Delaware Corporation company (“Company”).

**LIMITED WARRANTY:** This limited warranty (this “Warranty”) applies only to the original end-user (the “End-User”) of any Powerware 9150, 9155, 9170+, and FERRUPS 4.3–18 kVA Products (individually and collectively, the “Product”) purchased on or after June 1, 2004 and cannot be transferred. This Warranty applies even in the event that the Product is initially sold by Company for resale to an End-User.

**LIMITED WARRANTY PERIOD:** The period covered by this Warranty for the Product installed [and currently located] in the fifty (50) United States, the District of Columbia, and Canada is twenty-four (24) months from the date of purchase for parts and ninety (90) days from the date of purchase for parts and labor, as further clarified in the following sections.

**WHAT THIS LIMITED WARRANTY COVERS:** The warrantor warrants that the Product and battery (individually and collectively, the “Warranted Items”) are free of defects in material and workmanship. If, in the opinion of Company, a Warranted Item is defective and the defect is within the terms of this Warranty, Company’s sole obligation will be to repair or replace such defective Warranted Items (including by providing service, parts and labor, as applicable), at the option of Company, and such repair or replacement shall be at either the End-User’s location, Company’s site, or such other location as determined by Company. All Warranted Items returned to Company and all parts replaced by Company shall become the property of Company. Expenses for any labor to repair the Warranted Item beyond the initial ninety (90) days are the sole responsibility of the End-User.

**PROCEDURES FOR REPAIR OR REPLACEMENT OF WARRANTED ITEMS when shipment is required of End-User:**

When Company determines that the Warranted Item will be repaired or replaced at a Company site or such other location, and the End-User must ship to Company the defective Warranted Item, the following procedures are required.

If the Warranted Item is to be replaced by Company, and the End-User supplies a credit card number or purchase order for the value of the replacement Product, Company will use commercially reasonable business efforts to ship (via standard ground shipment and at no cost to the End-User) the replacement Warranted Item to the End-User within one (1) business day after Company receives notice of the warranty claim. In such case, the End-User must return (at Company’s expense) the defective Warranted Item to Company in the same packaging as the replacement Warranted Item received by the End-User or as otherwise instructed by Company. If Company does not receive the defective Warranted Item, Company will either charge the End-User’s credit card, or send the End-User an invoice (which the End-User agrees to pay), for the value of the replacement Product.

If the Warranted Item is to be replaced by Company, but the End-User is unwilling or unable to supply a credit card number or purchase order for the value of the replacement Product, Company will use commercially reasonable business efforts to ship (via standard ground shipment and at no cost to the End-User) the replacement Warranted Item to the End-User within one (1) business day after Company receives the defective Product from the End-User.
In any case, Company will provide shipping instructions and will pay its designated carrier for all shipping charges for return of defective equipment and replacement of Warranted Items. Any returned Warranted Item or parts that are replaced may be new or reconditioned. All Warranted Items returned to Company and all parts replaced by Company shall become the property of Company.

**WHAT THIS LIMITED WARRANTY DOES NOT COVER:** This Warranty does not cover any defects or damages caused by: (a) failure to properly store the Product before installation, including the charge of batteries no later than the date indicated on the packaging; (b) shipping and delivery of the Product if shipping is FOB Factory; (c) neglect, accident, abuse, misuse, misapplication, or incorrect installation; (d) repair or alteration not authorized in writing by Company personnel or performed by an authorized Company Customer Service Engineer or Agent; (e) improper testing, operation, maintenance, adjustment, or modification of any kind not authorized in writing by Company personnel or performed by an authorized Company Customer Service Engineer or Agent; or (f) use of the Product under other than normal operating conditions or in a manner inconsistent with the Product’s labels or instructions.

This Warranty is not valid if the Product’s serial numbers have been removed or are illegible. Any Warranted Items repaired or replaced pursuant to this Warranty will be warranted for the remaining portion of the original Warranty subject to all the terms thereof.

Company shall not be responsible for any charges for testing, checking, removal or installation of Warranted Items.

**COMPANY DOES NOT WARRANT EQUIPMENT NOT MANUFACTURED BY COMPANY. IF PERMITTED BY THE APPLICABLE MANUFACTURER, COMPANY SHALL PASS THROUGH SUCH MANUFACTURER’S WARRANTIES TO END-USER.**

**COMPANY DOES NOT WARRANT SOFTWARE, INCLUDING SOFTWARE EMBEDDED IN PRODUCTS, THAT IS NOT CREATED BY COMPANY. WITHOUT LIMITING THE FOREGOING, COMPANY SPECIFICALLY DOES NOT WARRANT SOFTWARE (SUCH AS LINUX) THAT WAS CREATED USING AN “OPEN SOURCE” MODEL OR IS DISTRIBUTED PURSUANT TO AN OPEN SOURCE LICENSE.**

**THIS WARRANTY IS THE SOLE AND EXCLUSIVE WARRANTY OFFERED BY COMPANY WITH RESPECT TO THE PRODUCTS AND SERVICES AND, EXCEPT FOR SUCH FOREGOING WARRANTY COMPANY DISCLAIMS ALL OTHER WARRANTIES INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY, TITLE, NON-INFRINGEMENT, AND FITNESS FOR A PARTICULAR PURPOSE. CORRECTION OF NON-CONFORMITIES IN THE MANNER AND FOR THE PERIOD OF TIME PROVIDED ABOVE SHALL CONSTITUTE COMPANY’S SOLE LIABILITY AND END-USER’S EXCLUSIVE REMEDY FOR FAILURE OF COMPANY TO MEET ITS WARRANTY OBLIGATIONS, WHETHER CLAIMS OF THE END-USER ARE BASED IN CONTRACT, IN TORT (INCLUDING NEGLIGENCE OR STRICT LIABILITY), OR OTHERWISE.**

**LIMITATION OF LIABILITY:** The remedies of the End-User set forth herein are exclusive and are the sole remedies for any failure of Company to comply with its obligations hereunder. In no event shall Company be liable in contract, in tort (including negligence or strict liability) or otherwise for damage to property or equipment other than the Products, including loss of profits or revenue, loss of use of Products, loss of data, cost of capital, claims of customers of the End-User or any special, indirect, incidental or consequential damages whatsoever. The total cumulative liability of Company hereunder whether the claims are based in contract (including indemnity), in tort (including negligence or strict liability) or otherwise, shall not exceed the price of the Product on which such liability is based.

Company shall not be responsible for failure to provide service or parts due to causes beyond Company’s reasonable control.

**END-USER’S OBLIGATIONS:** In order to receive the benefits of this Warranty, the End-User must use the Product in a normal way; follow the Product’s user’s guide; and protect against further damage to the Product if there is a covered defect.
OTHER LIMITATIONS: Company’s obligations under this Warranty are expressly conditioned upon receipt by Company of all payments due to it (including interest charges, if any). During such time as Company has not received payment of any amount due to it for the Product, in accordance with the contract terms under which the Product is sold, Company shall have no obligation under this Warranty. Also during such time, the period of this Warranty shall continue to run and the expiration of this Warranty shall not be extended upon payment of any overdue or unpaid amounts.

COSTS NOT RELATED TO WARRANTY: The End-User shall be invoiced for, and shall pay for, all services not expressly provided for by the terms of this Warranty, including without limitation, site calls involving an inspection that determines no corrective maintenance is required. Any costs for replacement equipment, installation, materials, freight charges, travel expenses or labor of Company representatives outside the terms of this Warranty will be borne by the End-User.

OBTAINING WARRANTY SERVICE: In the USA, call the Customer Reliability Center 7x24 at 800-356-5737. Outside of the USA, contact your local Powerware product sales or service representative, or call the Customer Reliability Center in the USA at 919-870-3149. For comments or questions about this Warranty, write to the Customer Quality Representative, 3301 Spring Forest Road, Raleigh, North Carolina 27616 USA.

Ten-Year Pro-Rated Limited Warranty (US and Canada)

Powerware UPS Models: 5115, 5125, 5140, 9104, 9120, 9125, 9155, 9170+, and FERRUPS

WARRANTOR: The warrantor for the limited warranties set forth herein is Eaton Power Quality Corporation, a Delaware Corporation company (“Company”).

LIMITED WARRANTY: This pro-rated limited warranty (this “Warranty”) applies only to the original End-User (the “End-User”) of any Powerware 5115, 5125, 5140, 9104, 9120, 9125, 9155, 9170+, and FERRUPS Products (individually and collectively, the “Product”) and cannot be transferred. This Warranty applies even in the event that the Product is initially sold by Company for resale to an End-User.

WHAT THIS WARRANTY COVERS: In addition to the standard Two-Year Limited Warranty covering the applicable Product, the warrantor warrants that the Product will have a service life (defined below) of ten years from the date of purchase (the “Ten-Year Service Life”) when used in accordance with the storage, handling, installation, operation and maintenance procedures prescribed in the Product’s user’s guide. “Service life” means the Product’s ability to deliver at least 80% of its original rated backup time.

If Company finds, in its sole discretion, that any Product has not provided the Ten-Year Service Life, Company will, as its sole obligation and the End-User’s sole remedy for Company’s breach of this warranty, repair or replace the Product, at its option, F.O.B. Company’s factory, for a charge, payable by the End-User to Company pro-rated on the following basis:

The End-User will be allowed a credit against Company’s list price of equivalent equipment at the time of return of the Product to Company, in proportion to the percentage of Ten-Year Service Life remaining at the time of return of the Product to Company. In calculating the available credit, the remaining portion of the Ten-Year Service Life will be rounded up or down to the nearest whole year. The End-User will assume responsibility to pay the balance of the list price; and Company reserves the right to require payment prior to delivery of the repaired or replacement equipment.

For the avoidance of doubt, Company’s responsibilities under this Warranty are as follows:

Years 1-2 - Product repaired or replaced pursuant to terms of Limited Warranty
Years 3-10 - Unit Credit ($) = Current List Price \( \times \frac{\text{Years of Unexpired Life}}{10 \text{ Years of Warranted Life}} \)
WHAT THIS LIMITED WARRANTY DOES NOT COVER: This Warranty does not cover any defects or damages caused by: (a) failure to properly store the Product before installation, including the charge of batteries no later than the date indicated on the packaging; (b) shipping and delivery of the Product if shipping is FOB Factory; (c) neglect, accident, abuse, misuse, misapplication, or incorrect installation; (d) repair or alteration not authorized in writing by Company personnel or performed by an authorized Company Customer Service Engineer or Agent; (e) improper testing, operation, maintenance, adjustment, or modification of any kind not authorized in writing by Company personnel or performed by an authorized Company Customer Service Engineer or Agent; or (f) use of the Product under other than normal operating conditions or in a manner inconsistent with the Product’s labels or instructions.

This Warranty is not valid: (a) unless the End-User returns to Company the Warranty Registration Card within thirty (30) days of purchase; or (b) if the Product’s serial numbers have been removed or are illegible. Any Warranted Items repaired or replaced pursuant to this Warranty will be warranted for the remaining portion of the original Warranty subject to all the terms thereof.

Company shall not be responsible for any charges for testing, checking, removal or installation of Warranted Items.

COMPANY DOES NOT WARRANT EQUIPMENT NOT MANUFACTURED BY COMPANY. IF PERMITTED BY THE APPLICABLE MANUFACTURER, COMPANY SHALL PASS THROUGH SUCH MANUFACTURER’S WARRANTIES TO END-USER.

COMPANY DOES NOT WARRANT SOFTWARE, INCLUDING SOFTWARE EMBEDDED IN PRODUCTS, THAT IS NOT CREATED BY COMPANY. WITHOUT LIMITING THE FOREGOING, COMPANY SPECIFICALLY DOES NOT WARRANT SOFTWARE (SUCH AS LINUX) THAT WAS CREATED USING AN “OPEN SOURCE” MODEL OR IS DISTRIBUTED PURSUANT TO AN OPEN SOURCE LICENSE.

THIS WARRANTY IS THE SOLE AND EXCLUSIVE WARRANTY OFFERED BY COMPANY WITH RESPECT TO THE PRODUCTS AND SERVICES AND, EXCEPT FOR SUCH FOREGOING WARRANTY COMPANY DISCLAIMS ALL OTHER WARRANTIES INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY, TITLE, NON-INFRINGEMENT, AND FITNESS FOR A PARTICULAR PURPOSE. CORRECTION OF NON-CONFORMITIES IN THE MANNER AND FOR THE PERIOD OF TIME PROVIDED ABOVE SHALL CONSTITUTE COMPANY’S SOLE LIABILITY AND END-USER’S EXCLUSIVE REMEDY FOR FAILURE OF COMPANY TO MEET ITS WARRANTY OBLIGATIONS, WHETHER CLAIMS OF THE END-USER ARE BASED IN CONTRACT, IN TORT (INCLUDING NEGLIGENCE OR STRICT LIABILITY), OR OTHERWISE.

LIMITATION OF LIABILITY: The remedies of the End-User set forth herein are exclusive and are the sole remedies for any failure of Company to comply with its obligations hereunder. In no event shall Company be liable in contract, in tort (including negligence or strict liability) or otherwise for damage to property or equipment other than the Products, including loss of profits or revenue, loss of use of Products, loss of data, cost of capital, claims of customers of the End-User or any special, indirect, incidental or consequential damages whatsoever. The total cumulative liability of Company hereunder whether the claims are based in contract (including indemnity), in tort (including negligence or strict liability) or otherwise, shall not exceed the price of the Product on which such liability is based.

Company shall not be responsible for failure to provide service or parts due to causes beyond Company’s reasonable control.

END-USER’S OBLIGATIONS: In order to receive the benefits of this Warranty, the End-User must use the Product in a normal way; follow the Product’s operation and maintenance manual; and protect against further damage to the Product if there is a covered defect.
OTHER LIMITATIONS: Company’s obligations under this Warranty are expressly conditioned upon receipt by Company of all payments due to it (including interest charges, if any). During such time as Company has not received payment of any amount due to it for the Product, in accordance with the contract terms under which the Product is sold, Company shall have no obligation under this Warranty. Also during such time, the period of this Warranty shall continue to run and the expiration of this Warranty shall not be extended upon payment of any overdue or unpaid amounts.

COSTS NOT RELATED TO WARRANTY: The End-User shall be invoiced for, and shall pay for, all services not expressly provided for by the terms of this Warranty, including without limitation, site calls involving an inspection that determines no corrective maintenance is required. Any costs for replacement equipment, installation, materials, freight charges, travel expenses or labor of Company representatives outside the terms of this Warranty will be borne by the End-User.

OBTAINING WARRANTY SERVICE: In the USA, call the Customer Reliability Center 7x24 at 800-356-5737. Outside of the USA, contact your local Powerware product sales or service representative, or call the Customer Reliability Center in the USA at 919-870-3149. Company will not accept any Product for return, credit or exchange unless expressly authorized by Company in writing and delivered FOB Company factory. For comments or questions about this Warranty, write to the Customer Quality Representative, 3301 Spring Forest Road, Raleigh, North Carolina 27616 USA.

Load Protection Guarantee (US and Canada)

Powerware UPS Models 3105, 3110, 3115, 5110, 5115, 5125, 9120, 9125, 9150, 9155, 9170+, and FERRUPS

GUARANTOR: The Guarantor for the load protection guaranty set forth herein is Eaton Power Quality Corporation, a Delaware Corporation company (“Company”).

LIMITED GUARANTY: This load protection guaranty (this “Guaranty”) applies only to the original End-User (the “End-User”) of any Powerware 3105, 3110, 3115, 5110, 5115, 5125, 9120, 9125, 9150, 9155, 9170+, and FERRUPS Products (individually and collectively, the “Product”) and cannot be transferred. This Guaranty applies even in the event that the Product is initially sold by Company for resale to an End-User.

WHAT THIS GUARANTY COVERS: For the lifetime of the Product, Guarantor promises to repair or replace, at Guarantor’s option, the equipment (valued up to the limits shown below*) that is damaged by an AC power line surge, spike, or other transient when properly connected to Guarantor’s uninterruptible power system (“UPS”). Reimbursement for or restoration of data loss excluded. This Guaranty applies only if all of the following circumstances arise:

1. The UPS is plugged into properly grounded and wired outlets, using no extension cords, adapters, other ground wires or other electrical connectors;
2. The installation of the UPS complies with all applicable electrical and safety codes described by the National Electric Code (NEC);
3. The UPS was used under normal operating conditions and in accordance with all labels and instructions; and
4. The UPS was not damaged by accident (other than AC power line transient), misuse, or abuse.

*Cumulative Limits to be paid by Guarantor under this Load Protection Guaranty:

- $25,000 for Powerware UPS Models 3105, 3110, and 3115
- $150,000 for Powerware UPS Models 5110, 5115, and 5125
- $250,000 for Powerware UPS Models 9120, 9125, 9150, 9155, 9170+, and FERRUPS products
WHAT THIS GUARANTY DOES NOT COVER: Any reimbursement or repair to End-User’s equipment does not include reimbursement for or restoration of any data loss. This Guaranty does not cover any defects or damages caused by: (a) failure to properly store the Product before installation, including the charge of batteries no later than the date indicated on the packaging; (b) shipping and delivery of the Product if shipping is FOB Factory; (c) neglect, accident, abuse, misuse, misapplication, or incorrect installation of Product; (d) repair or alteration of Product not authorized in writing by Company personnel or performed by an authorized Company Customer Service Engineer or Agent; (e) improper testing, operation, maintenance, adjustment, or modification of any kind to the Product not authorized in writing by Company personnel or performed by an authorized Company Customer Service Engineer or Agent; or (f) use of the Product under other than normal operating conditions or in a manner inconsistent with the Product’s labels or instructions.

This Guaranty is not valid: (a) unless the End-User returns to Company the Warranty Registration Card within thirty (30) days of purchase; or (b) if the Product’s serial numbers have been removed or are illegible.

Company shall not be responsible for any charges for testing, checking, removal or installation of any items.

LIMITATION OF LIABILITY: THE REMEDIES OF THE END-USER SET FORTH HEREIN ARE EXCLUSIVE AND ARE THE SOLE REMEDIES FOR ANY FAILURE OF COMPANY TO COMPLY WITH ITS OBLIGATIONS HEREUNDER. EXCEPT AS OTHERWISE PROVIDED FOR IN THIS GUARANTY, IN NO EVENT SHALL COMPANY BE LIABLE IN CONTRACT, IN TORT (INCLUDING NEGLIGENCE OR STRICT LIABILITY) OR OTHERWISE FOR DAMAGE TO PROPERTY OR EQUIPMENT OTHER THAN THE PRODUCTS, INCLUDING LOSS OF PROFITS OR REVENUE, LOSS OF USE OF PRODUCTS, LOSS OF DATA, COST OF CAPITAL, CLAIMS OF CUSTOMERS OF THE END-USER OR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES WHATSOEVER. THE TOTAL CUMULATIVE LIABILITY OF COMPANY HEREUNDER WHETHER THE CLAIMS ARE BASED IN CONTRACT (INCLUDING INDEMNITY), IN TORT (INCLUDING NEGLIGENCE OR STRICT LIABILITY) OR OTHERWISE, SHALL NOT EXCEED THOSE SET FORTH ABOVE.

Company shall not be responsible for failure to provide repair or replacement under this Guaranty due to causes beyond Company’s reasonable control.

END-USER’S OBLIGATIONS: In order to receive the benefits of this Guaranty, the End-User must use the Product in a normal way; follow the Product’s operation and maintenance manual; and protect against further damage to the Product if there is a covered defect.

OTHER LIMITATIONS: Company’s obligations under this Guaranty are expressly conditioned upon receipt by Company of all payments due to it (including interest charges, if any). During such time as Company has not received payment of any amount due to it for the Product, in accordance with the contract terms under which the Product is sold, Company shall have no obligation under this Guaranty.

COSTS NOT RELATED TO GUARANTY: The End-User shall be invoiced for, and shall pay for, all services not expressly provided for by the terms of this Guaranty, including without limitation, site calls involving an inspection that determines no corrective maintenance is required. Any costs for replacement equipment, installation, materials, freight charges, travel expenses or labor of Company representatives outside the terms of this Guaranty will be borne by the End-User.

TO MAKE A CLAIM: In the USA, call the Customer Reliability Center 7x24 at 800-356-5737. Outside of the USA, contact your local Powerware product sales or service representative, or call the Customer Reliability Center in the USA at 919-870-3149. For comments or questions about this Load Protection Guaranty, write to the Customer Quality Representative, 3301 Spring Forest Road, Raleigh, North Carolina 27616 USA.